

Preparing for commercial GMP manufacture; areas for consideration

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Preparing for GMP manufacture

Daria Popova, Lead Technical Scientist

CGT Catapult manufacturing centre

The centre provides access to the expertise, skills, facilities and equipment as the stepping stone needed for organisations to develop new technologies and systems for large scale manufacturing.



Quality control



Qualified persons



Operating policies



Warehouse management



Development assistance

Managed warehouse with delivery to your manufacturing space

Flexible quality control options



Collaborating companies



“CGT Catapult’s unique operational model allows us to grow our manufacturing capacity, while accessing a range of services provided by the centre.” **Jim Faulkner, SVP and Head of Product Delivery**



“We are delighted to establish this collaboration for our next generation AAV gene therapy platform for chronic systemic disease.” **Jan Thirkettle, Chief Development Officer**



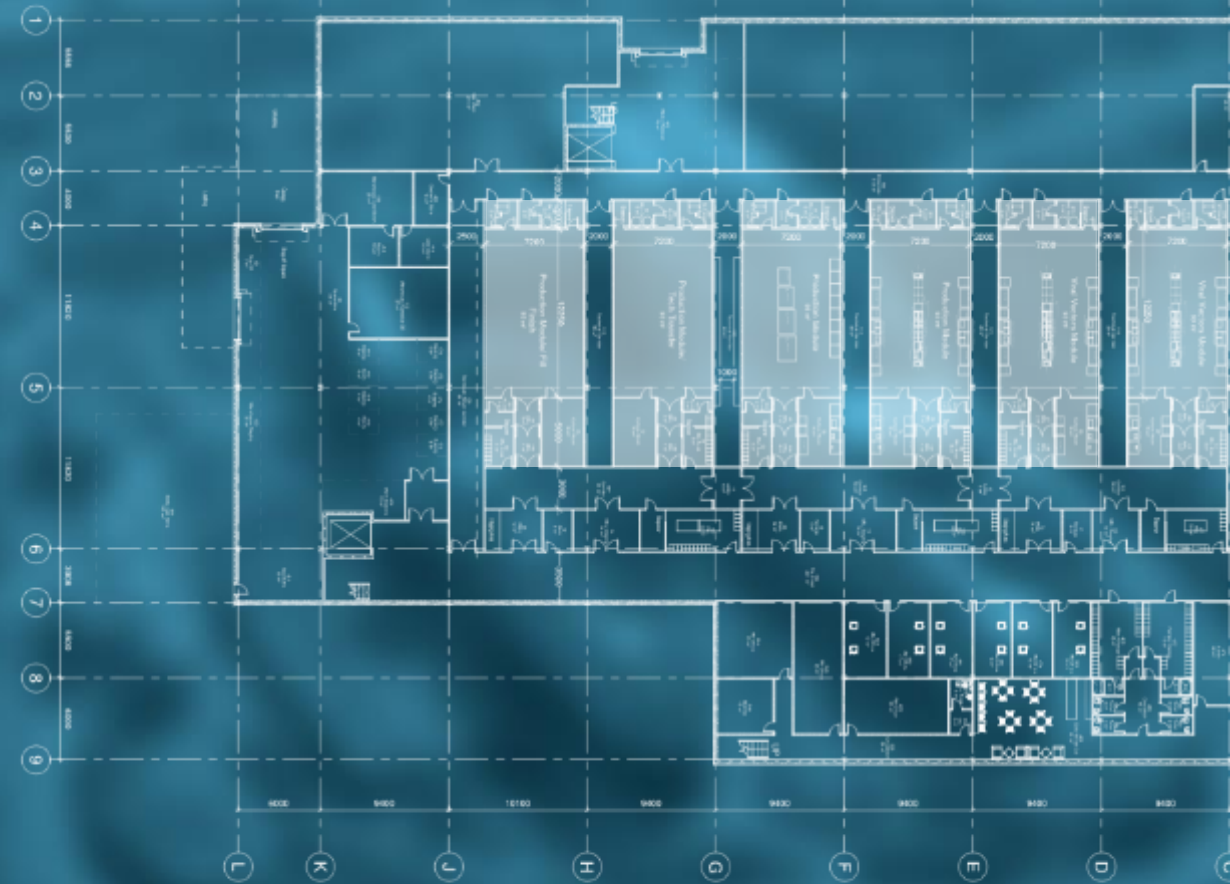
“We are looking forward to an important collaboration with CGT Catapult scaling-up GMP manufacturing strategies for commercial production.” **Gregg Sando, CEO**



“With our own vector manufacturing capability at the Catapult facility, we will extend vector supply capacity beyond 2020.” **James Noble, CEO**



“The agreement with CGT Catapult enables us to meet our immediate clinical trials needs and have the flexibility of both our own dedicated manufacturing space” **Garry Menzel, Ph.D., President and CEO**



Preparing for GMP manufacture

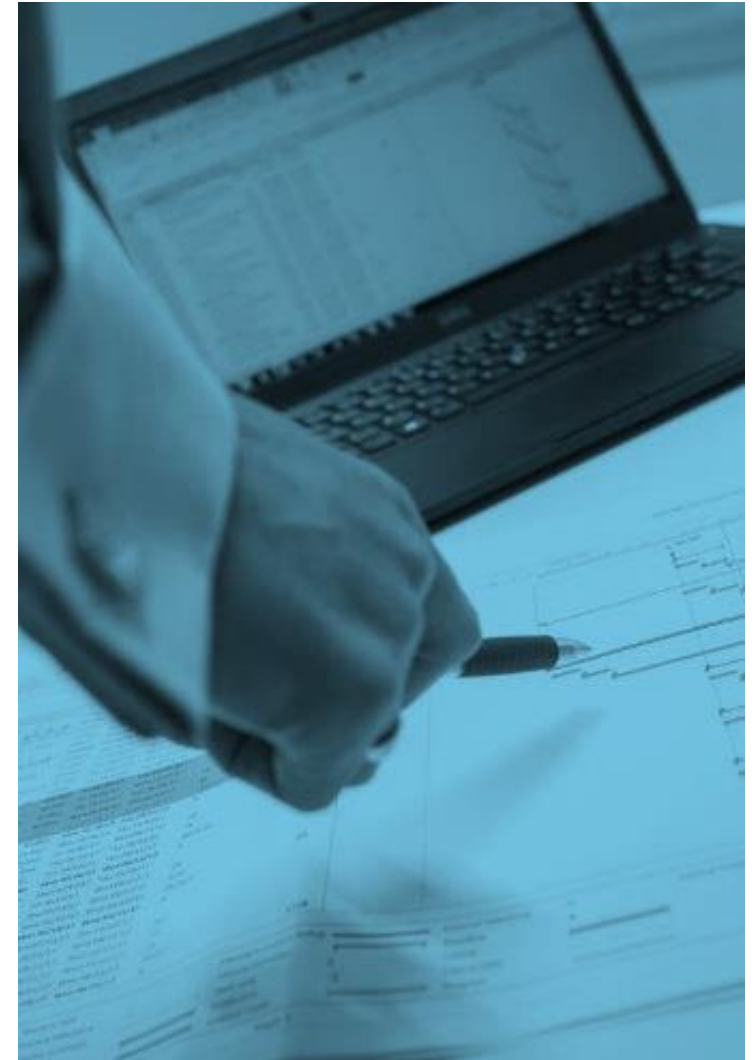
Cleanroom Design & Set up Considerations

Path to GMP Readiness: Operational Perspective

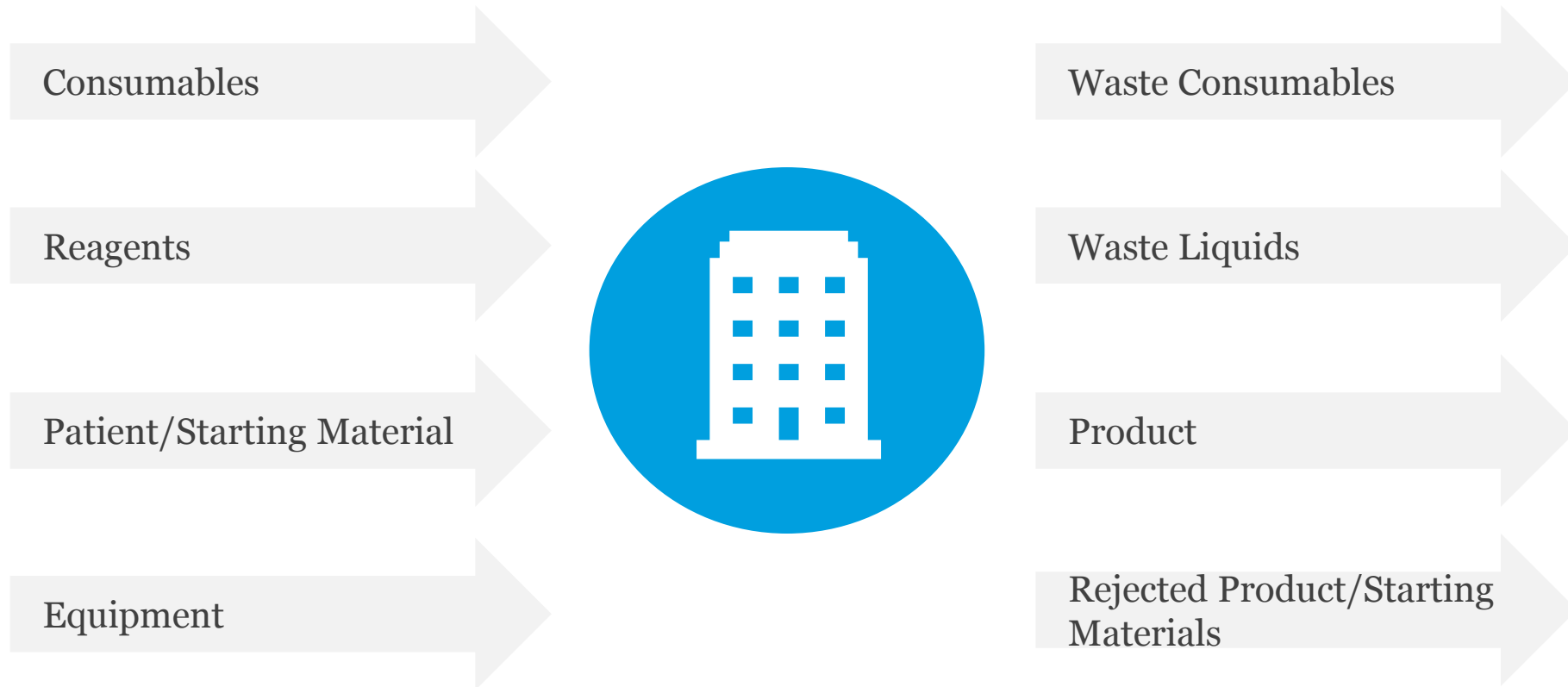
Scheduling & Planning Challenge

Waste Management Challenge

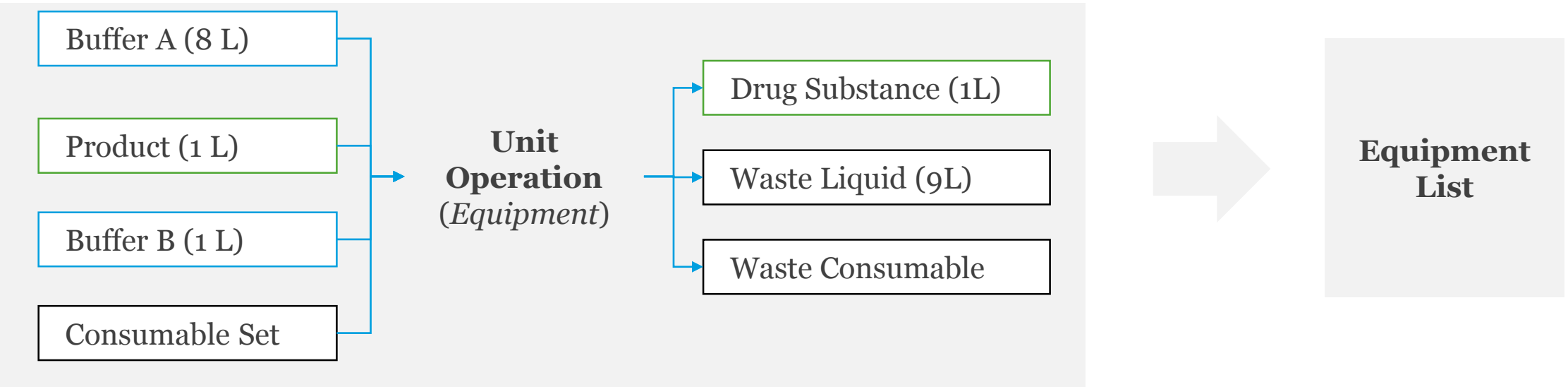
Summary



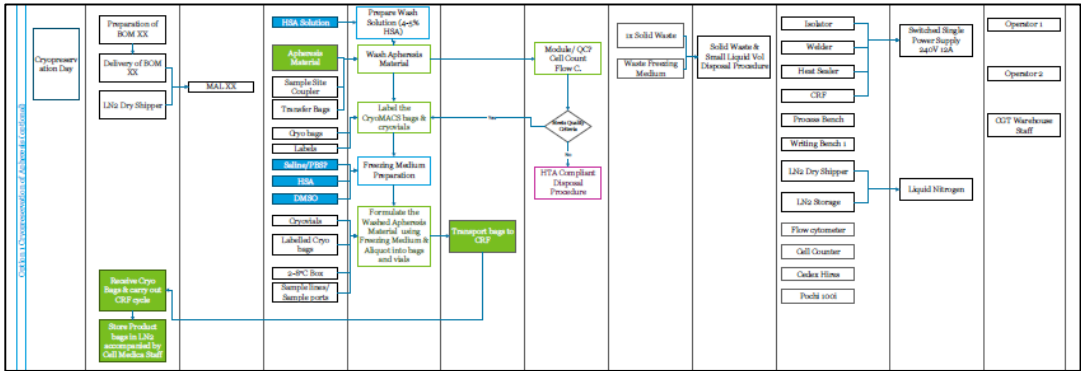
Design considerations



Process mapping and mass/volume balance



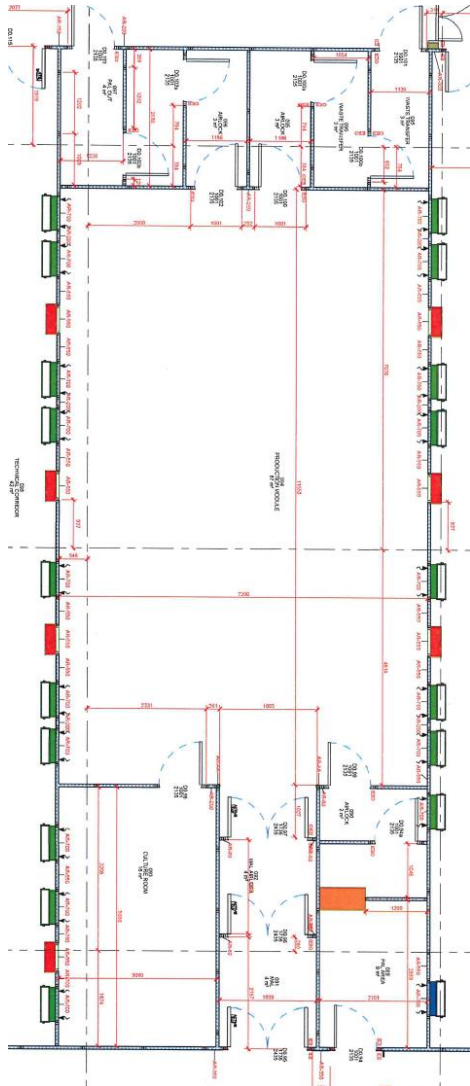
Visual Tool



Excel/Calculation Tools

No	Rev	Materials /Consumables In	Volume In	Vol Intermediate or product	Process Step	Step Time	Cumulative Time	Solid Waste	Liquid waste out
1									
2									
3		Seed vial	0.01 L		Thawing of vial and inoculation into 0.5L shake flasks	0.04 day	0.04 day	Seed vial	
4		Media	0.09 L	0.10 L				Pipette	
5		Shake Flasks							
6		Pipette							
7									
8									

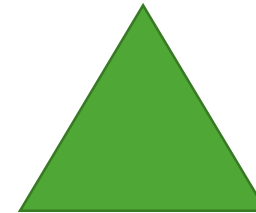
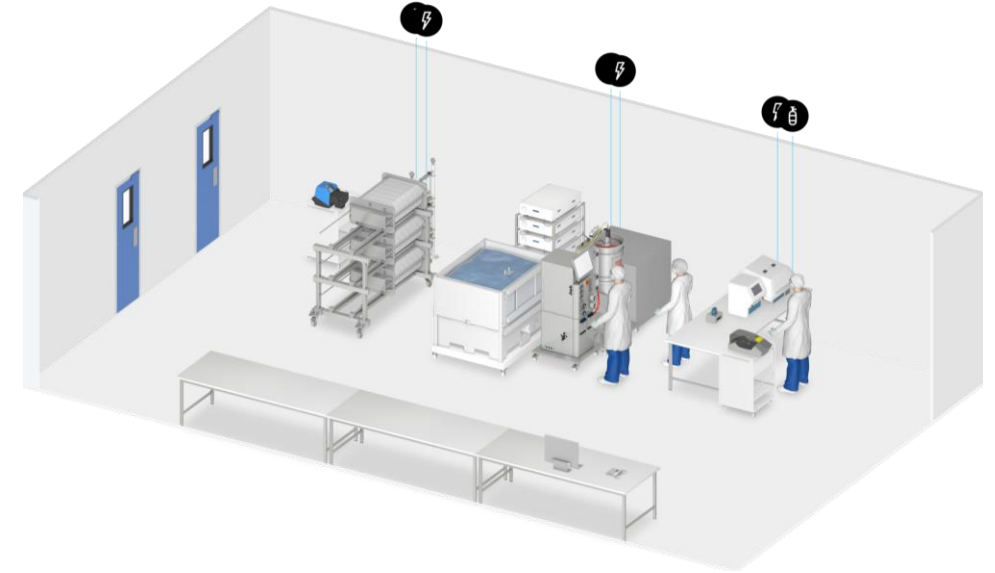
Equipment placement



- **HVAC type & supply**
- **Utility provision**
 - Power supply (UPS/generator/non-essential)
 - Gas supply
 - Chilling capacity
- **Environmental monitoring**
 - Connection
 - Cabling route
- **Identify clear zones**
 - air outlets
 - equipment access routes
 - Material, product & people movement routes

Operational Considerations

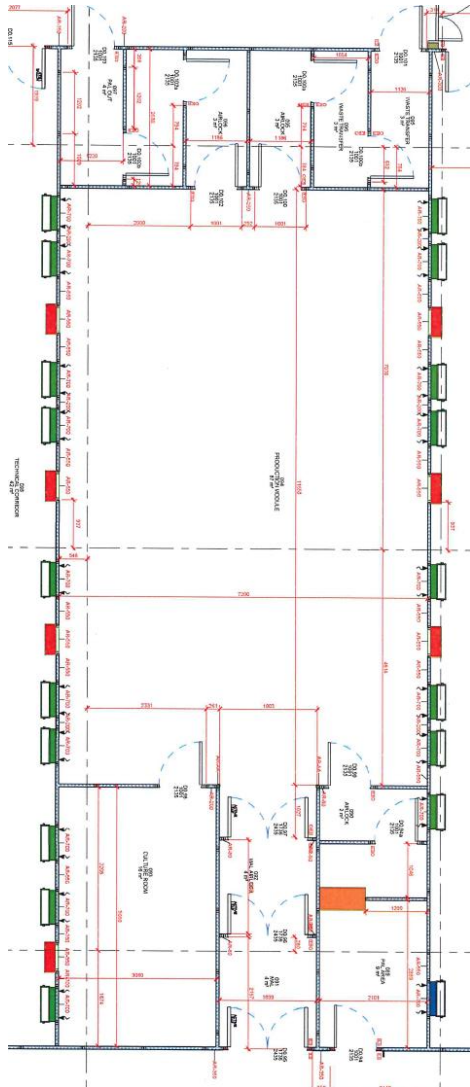
- Segregation of unit operations
- Space & movement of auxiliary materials e.g., buffers/medium/welding stations/mobile equipment



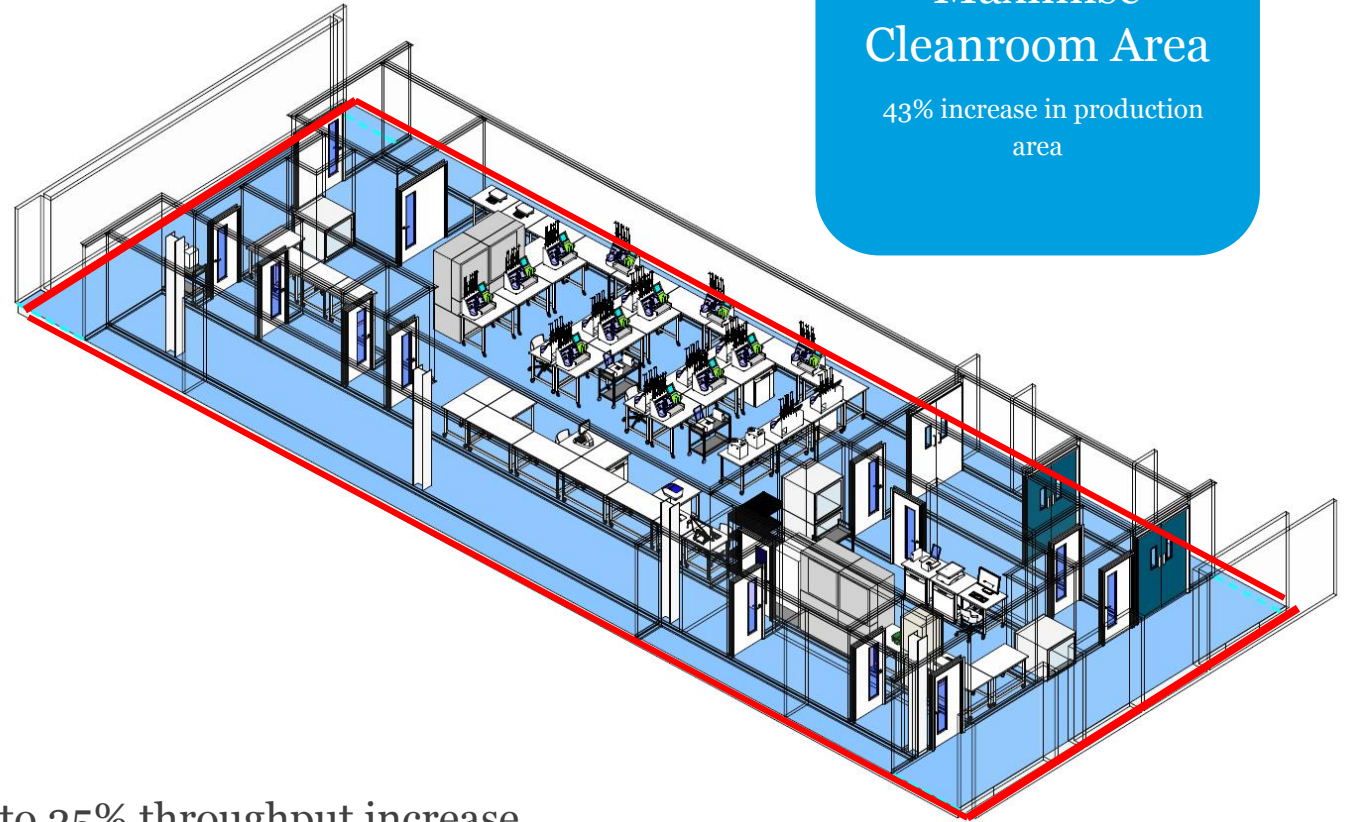
Operational quality
Process efficiency
Process robustness
Operator safety
Cross- containment

Contamination risk
Cross- contamination risk
Operator error
Unnecessary movement

Material, product and people flow



Maximise
Throughput

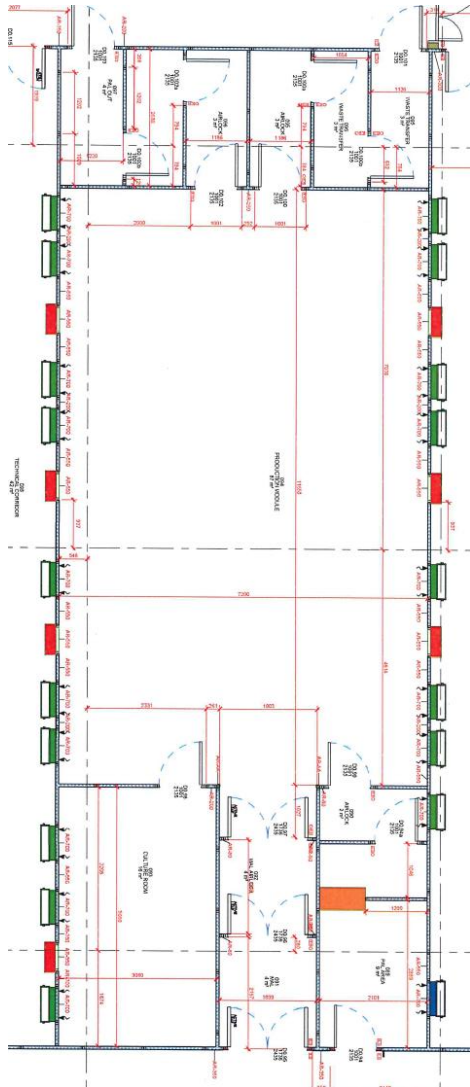


Maximise
Cleanroom Area

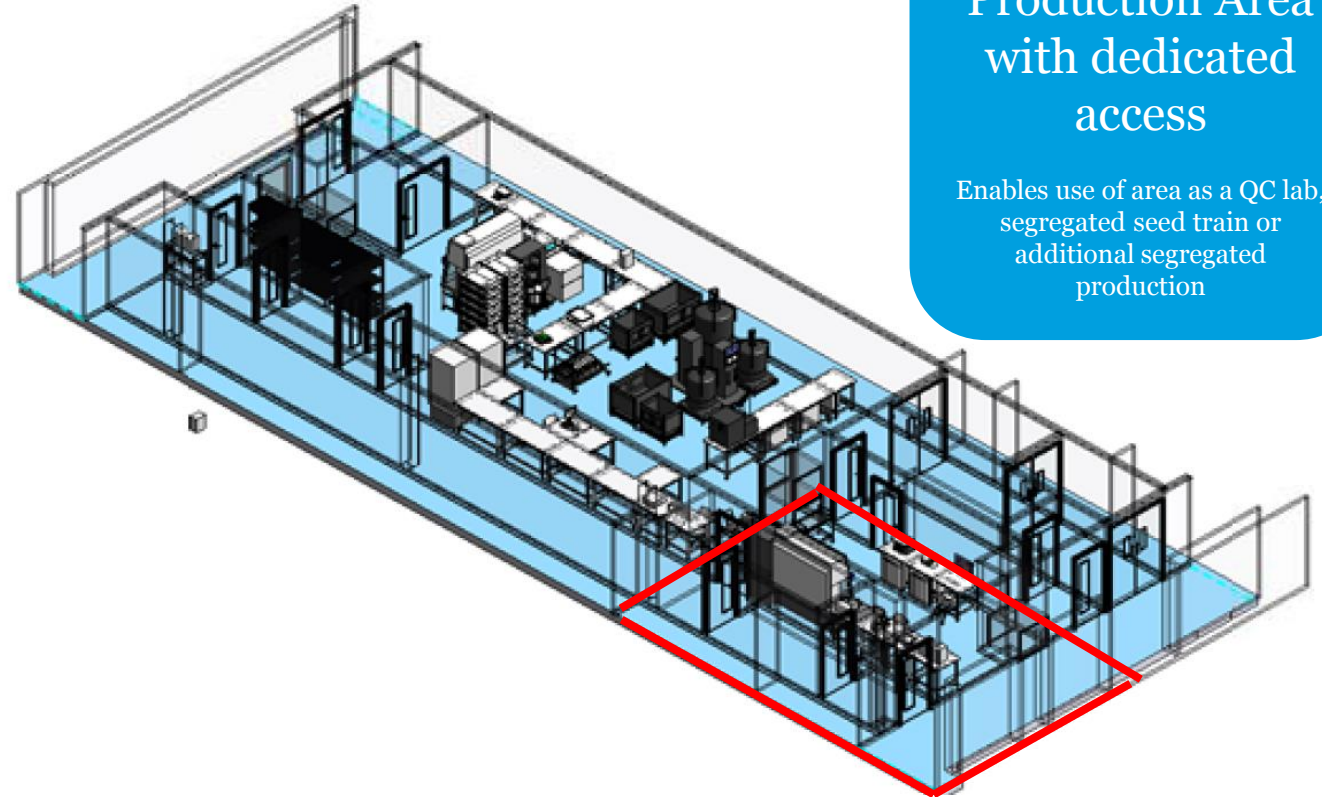
43% increase in production
area

Autologous: up to 25% throughput increase

Material, product and people flow



Maximise
Throughput

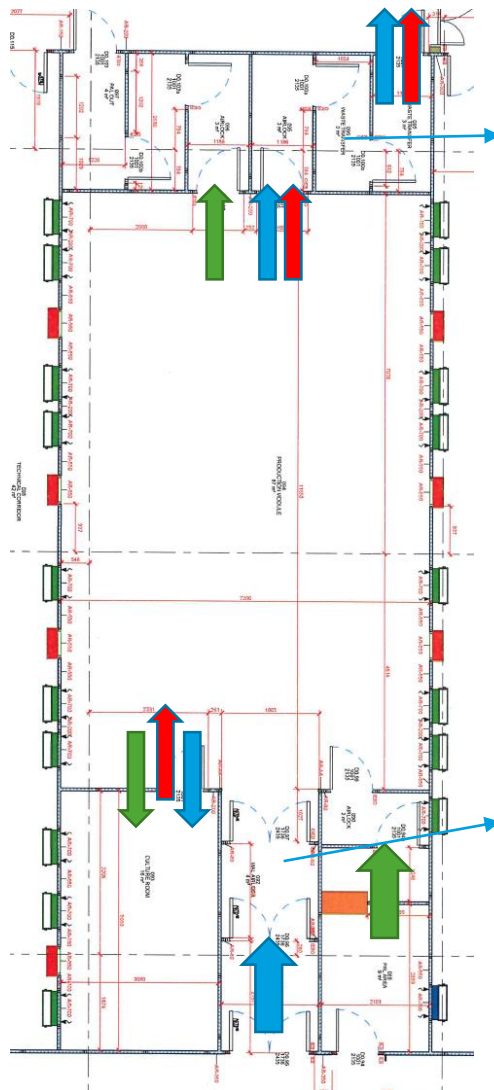


Segregated Small
Production Area
with dedicated
access

Enables use of area as a QC lab,
segregated seed train or
additional segregated
production

Viral Vector: up to 6 fold throughput increase

Material, product and people flow



Materials
Clean Down

Maximise
Throughput

Optimise
Flows

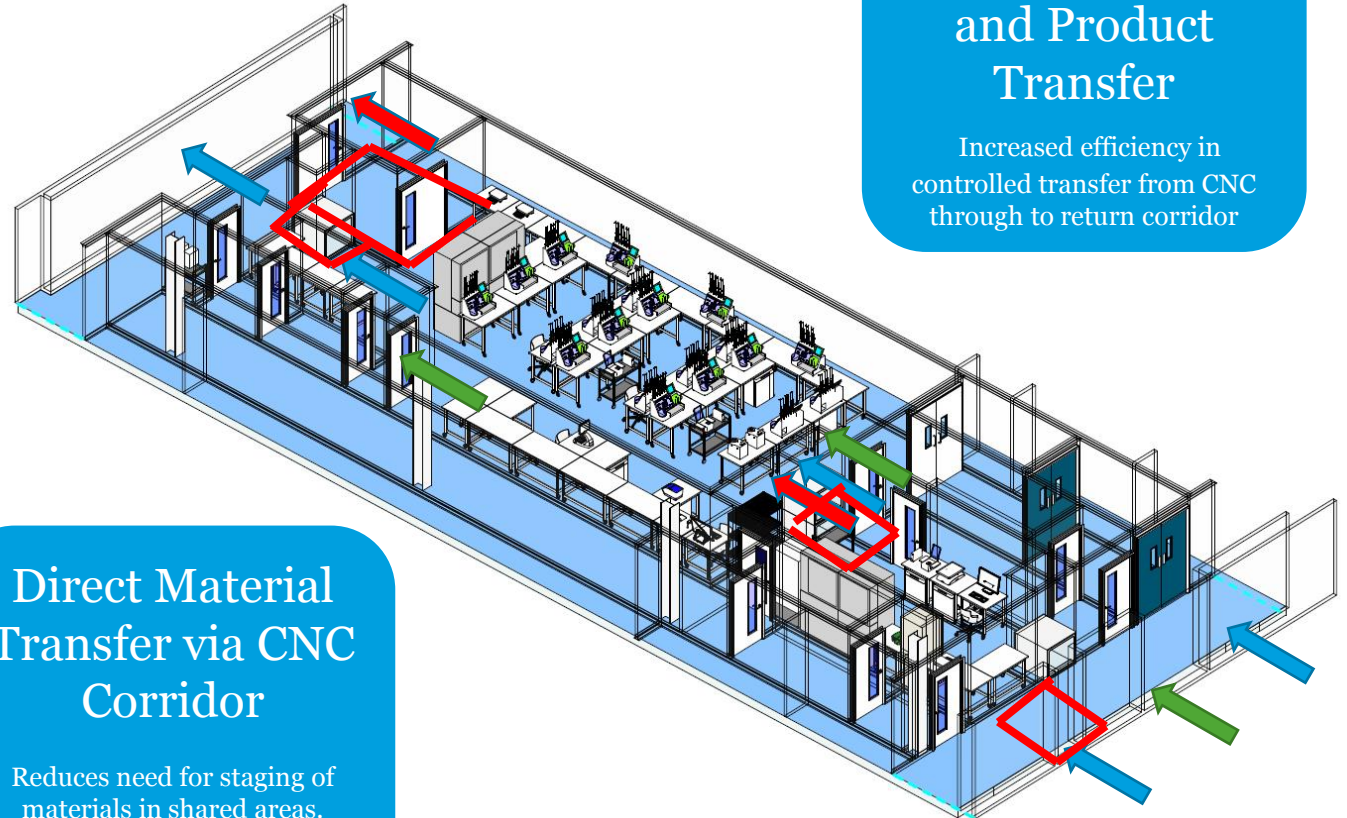
Materials
Clean Down

Direct Material
Transfer via CNC
Corridor

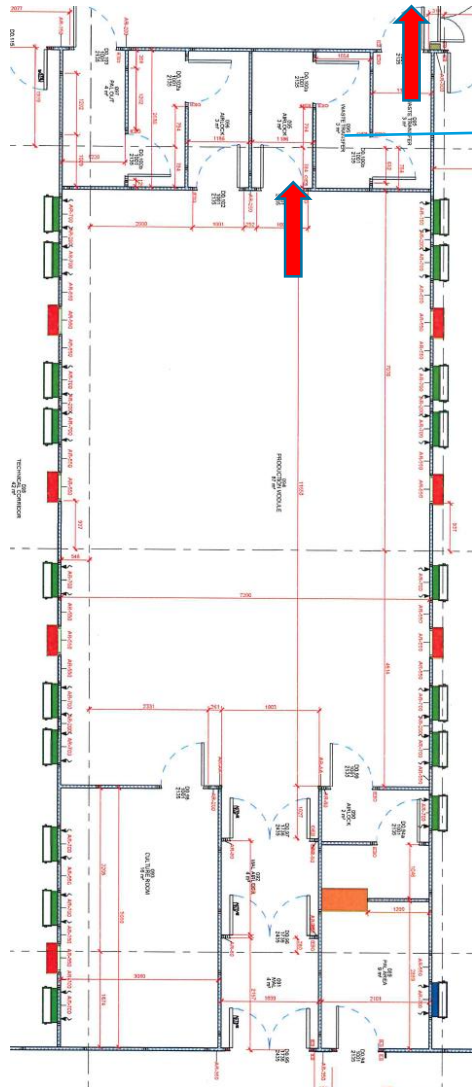
Reduces need for staging of
materials in shared areas.
Enables delivery directly to
module.

Segregated
Material, Sample
and Product
Transfer

Increased efficiency in
controlled transfer from CNC
through to return corridor



Material, product and people flow

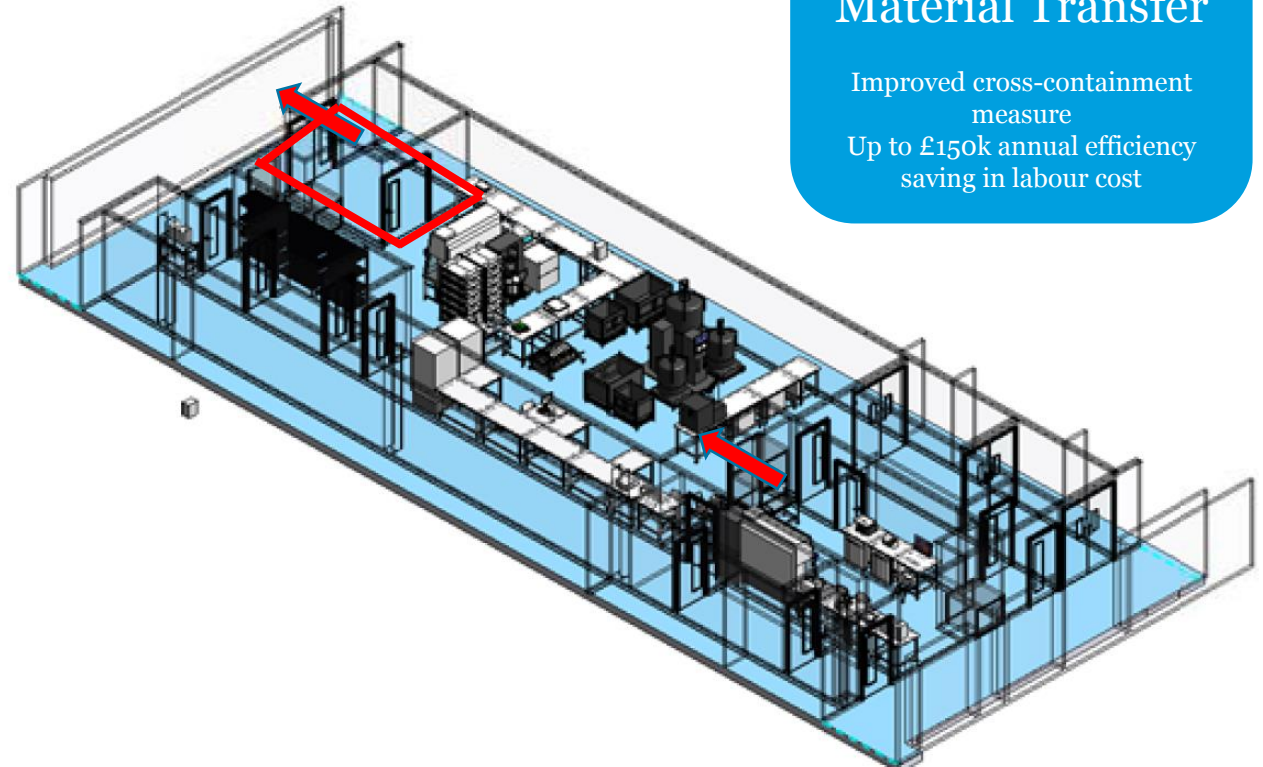


Materials
Clean Down

Maximise
Throughput

Optimise
Flows

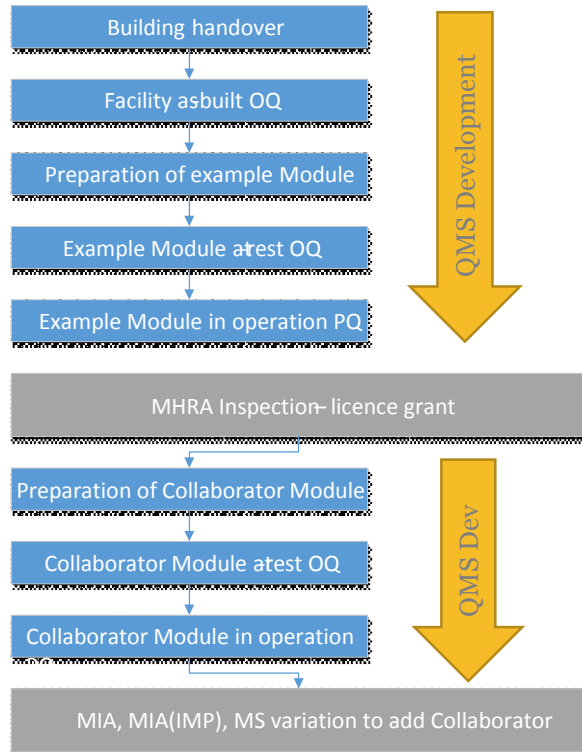
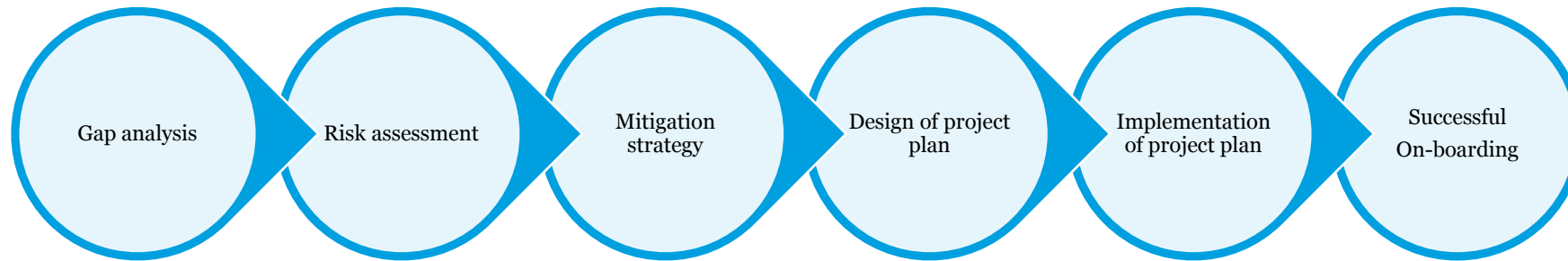
Decrease
Labour



Fumigation
Chamber for
Material Transfer

Improved cross-containment
measure
Up to £150k annual efficiency
saving in labour cost

Path to GMP readiness: Operational perspective



1. Equipment

2. Facility Adjustment/Modifications

3. Supply Chain & Logistics

4. Validation

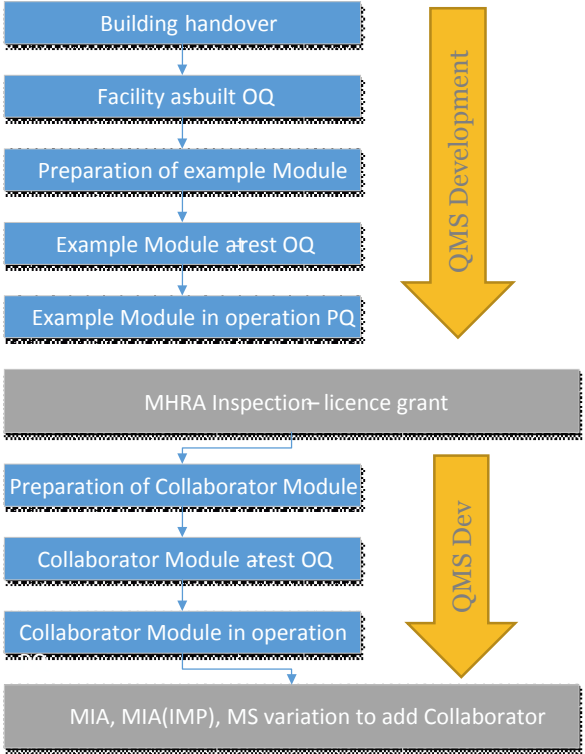
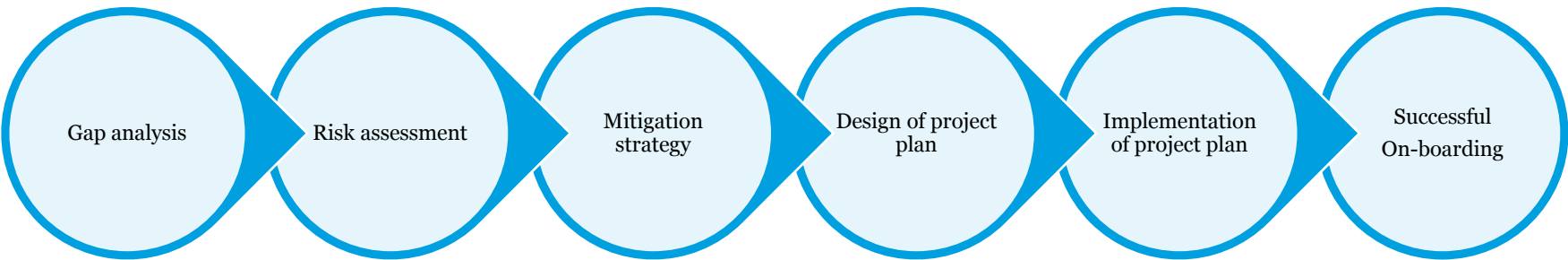
5. Quality Assurance

6 Quality Control

7. EHS

8 Operations

Path to GMP readiness: Operational perspective




1. Equipm

2. Facility

3. Supply

4. Validat

5. Quality

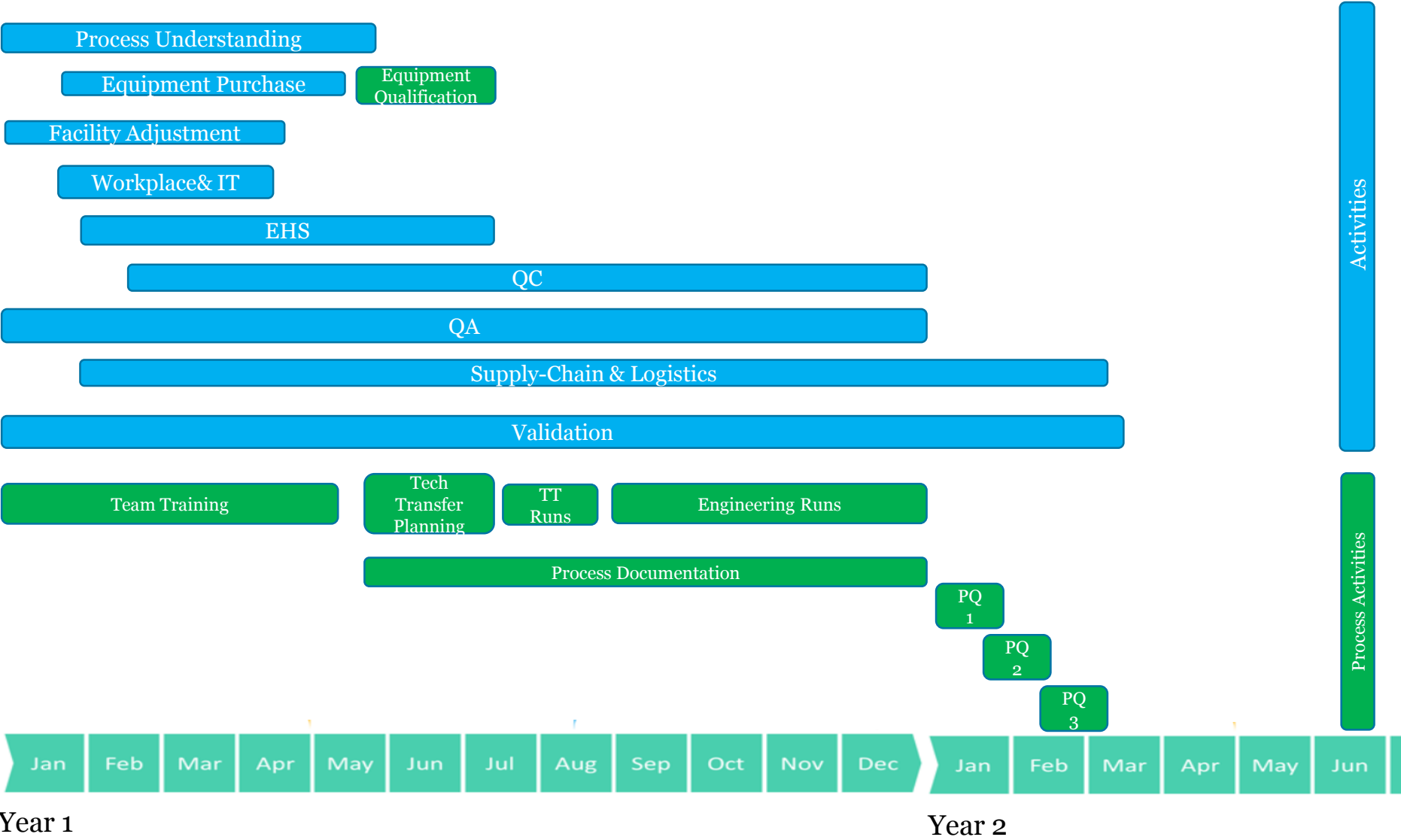
	READINESS TO SUBMIT A VARIATION TO ADD A COLLABORATOR TO CGT MIA OR MIA(IMP)	MC-
		\
		P



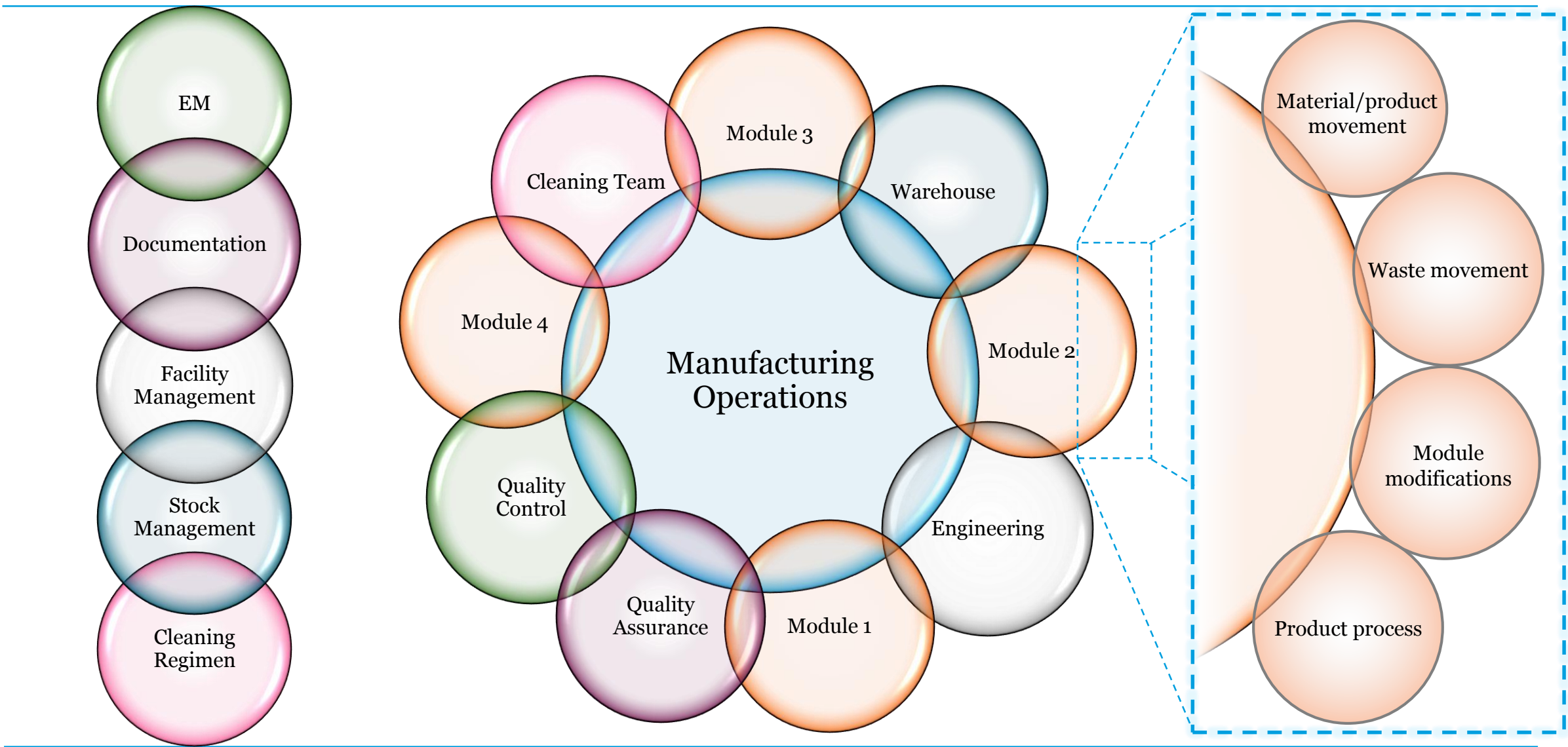
3 Facilities and Equipment

	Question	Res
3.1	Do you have an approved validation master plan compliant with section Annex 15 – Qualification and Validation?	
3.2	Have you performed an assessment of qualification requirements of your production and QC equipment?	
3.3	Have you qualified your production and QC equipment, as appropriate for your activities? Where qualification is not complete, do you have list of qualifications that need to be completed and the appropriate protocols in place for completion of the qualification activities?	
3.4	For computerised systems that generate critical data, does the validation include an assessment of compliance with data integrity principles?	
3.5	Do you have a mechanism for setting and managing equipment calibration frequencies?	
3.6	Has all your equipment been calibrated in line with your PQS requirements, and are all calibration certificates available on request?	

Path to GMP readiness: Operational perspective



Scheduling and planning challenge



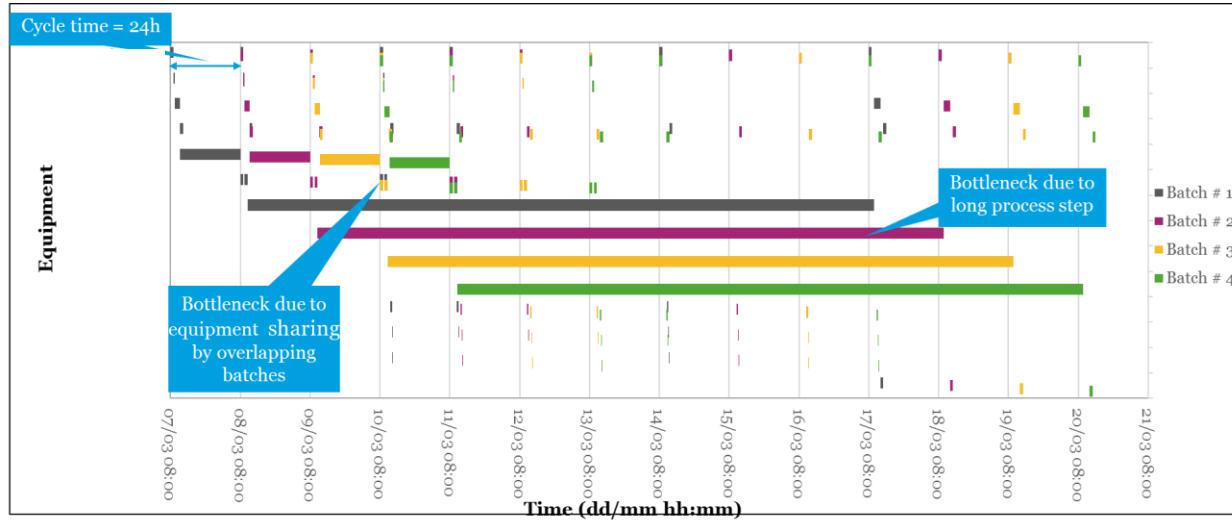
Scheduling tool

		13									
		26-Nov-18		27-Nov-18		28-Nov-18		29-Nov-18		30-Nov-18	
		Mon		Tue		Wed		Thu		Fri	
Module X	Week Date TIME										
	7:00 AM										
	9:00 AM		Biological material movement		Process	Weekly Clean			Eng's on site		Product movement
	11:00 AM			EM							
	1:00 PM										
	3:00 PM										
	5:00 PM		Waste Movement								
	7:00 PM										
		Process			Process		Process	Process		Process	
					Material movement			Material movement			
							clean	Waste Movement		Waste Movement	

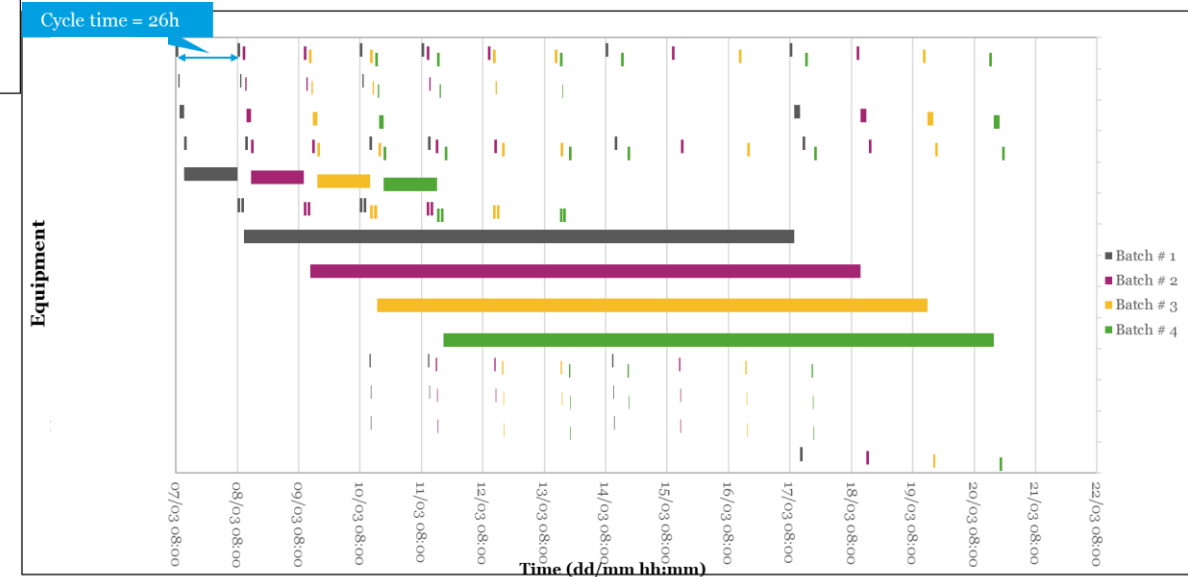
- Modules and MC common areas
 - Maps Activities
- Rules
 - Accessible to all facility teams

Scheduling tool: Process specific

Detailed process schedule automated tool example

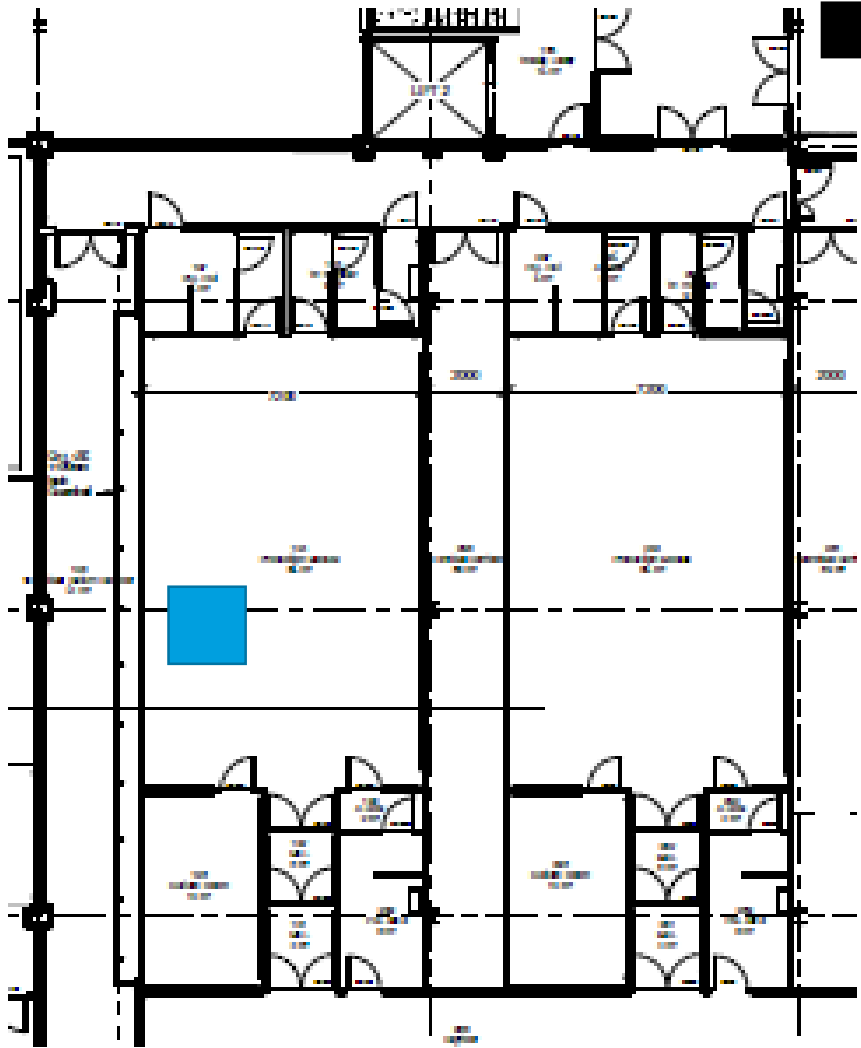


- Automated calendars for each piece of equipment
- In-built process step length
- Defined process step sequence to allow for automated schedule generation
- Visual and numerical outputs

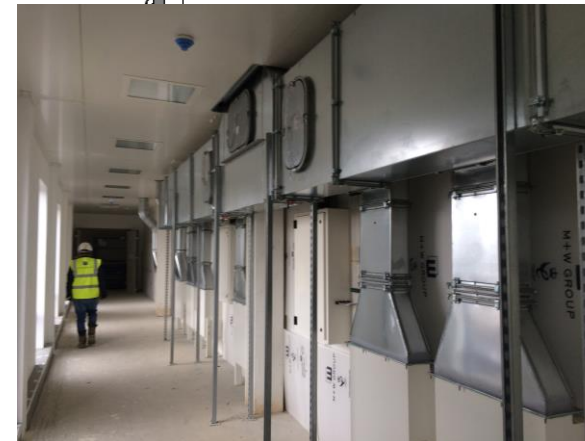
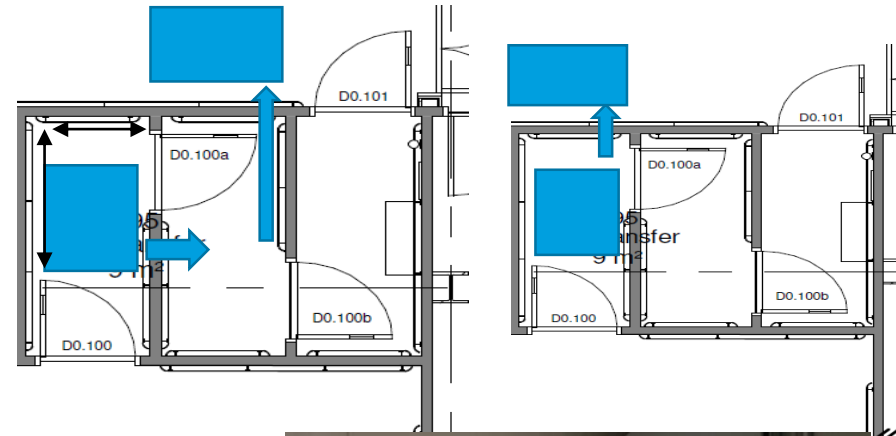


- Allow to determine rules for maximum capacity schedule
- Reduce operational risk
- Assist scheduling and decision making in detailed and high level planning

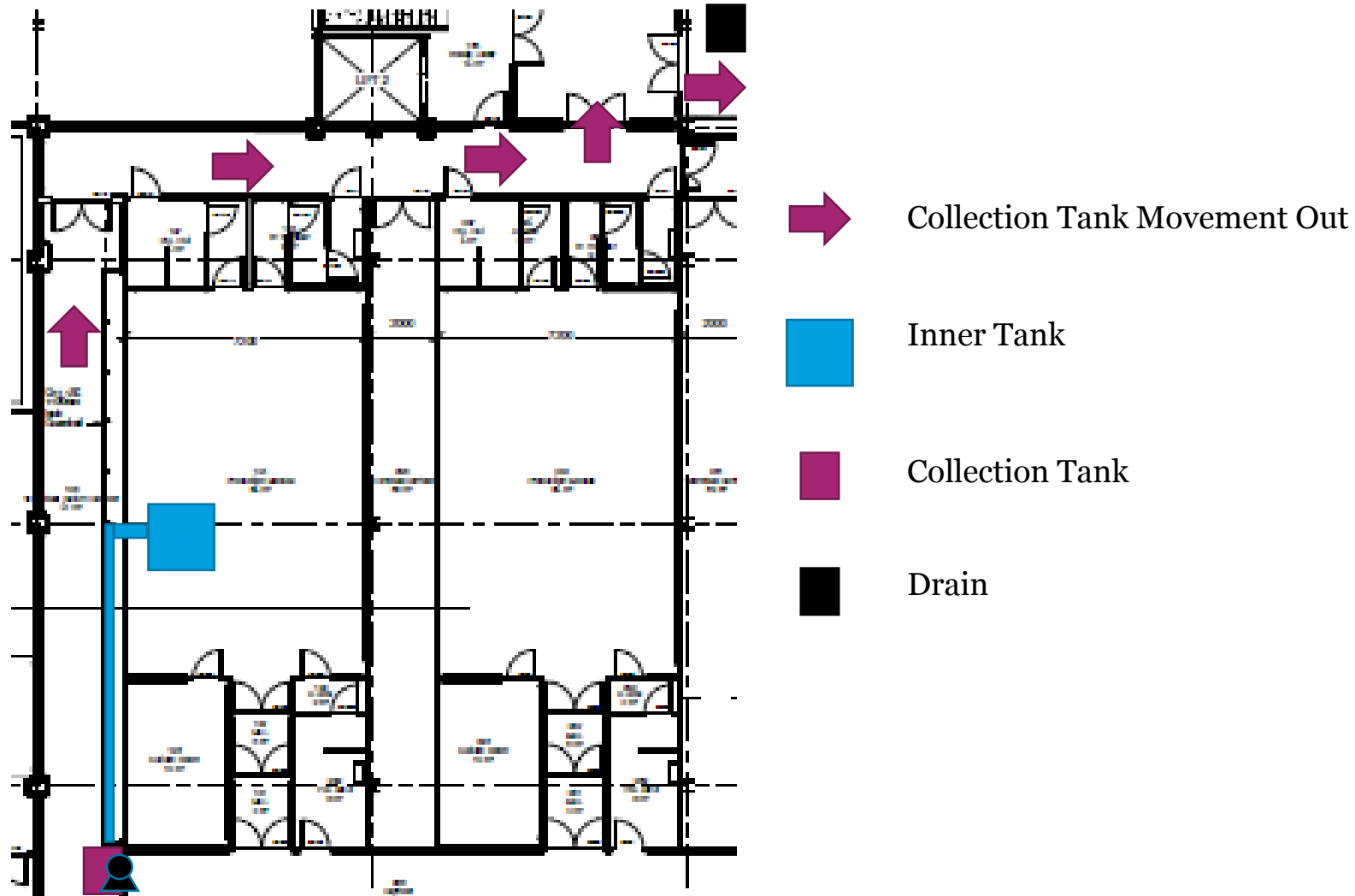
Waste management challenge



1. Brainstorm
2. Options Analysis
3. Risk Assessment

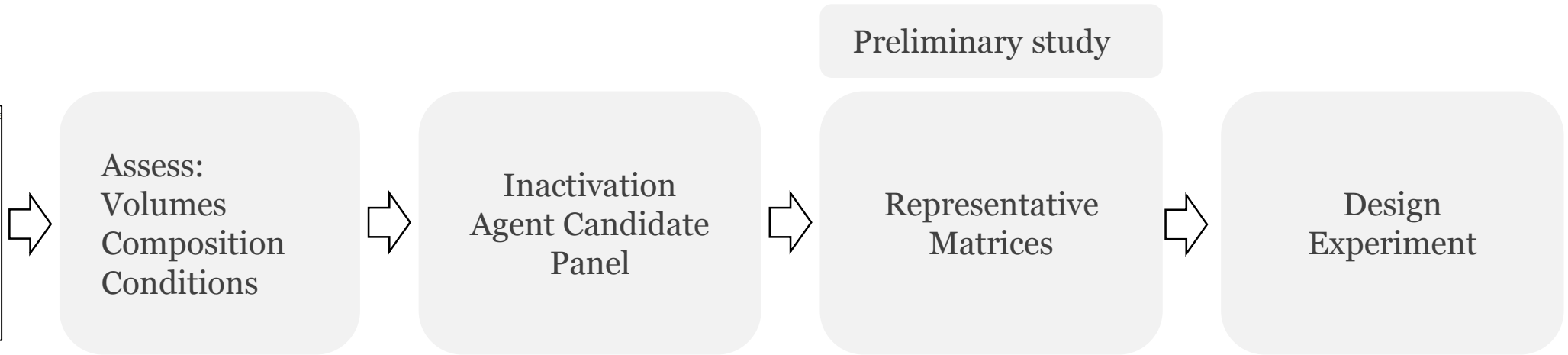
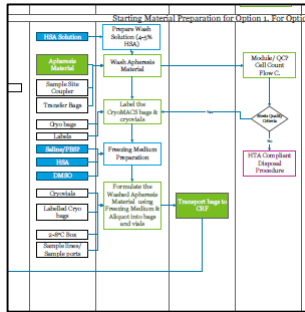


Waste management challenge



AdvantaPass

Inactivation of biological process waste streams



Work to
component
level of detail

Consider Agent Inhibitory Factors:

- Temperature conditions
- pH
- Salt concentration
- Buffering capacity
- Protein content

Consider:

- Waste Removal Route
- Waste Contractor
- Suitability for Drain
- Handleability
- Efficacy (available data)
- Need for pre-treatment prior to disposal
- Acceptance criteria

Consider:

- Contaminated stream (bacterial & fungal)
- Range of inhibitory materials
- Range of operating conditions
- Worst case vs DoE approach
- Matrix stability

Consider:

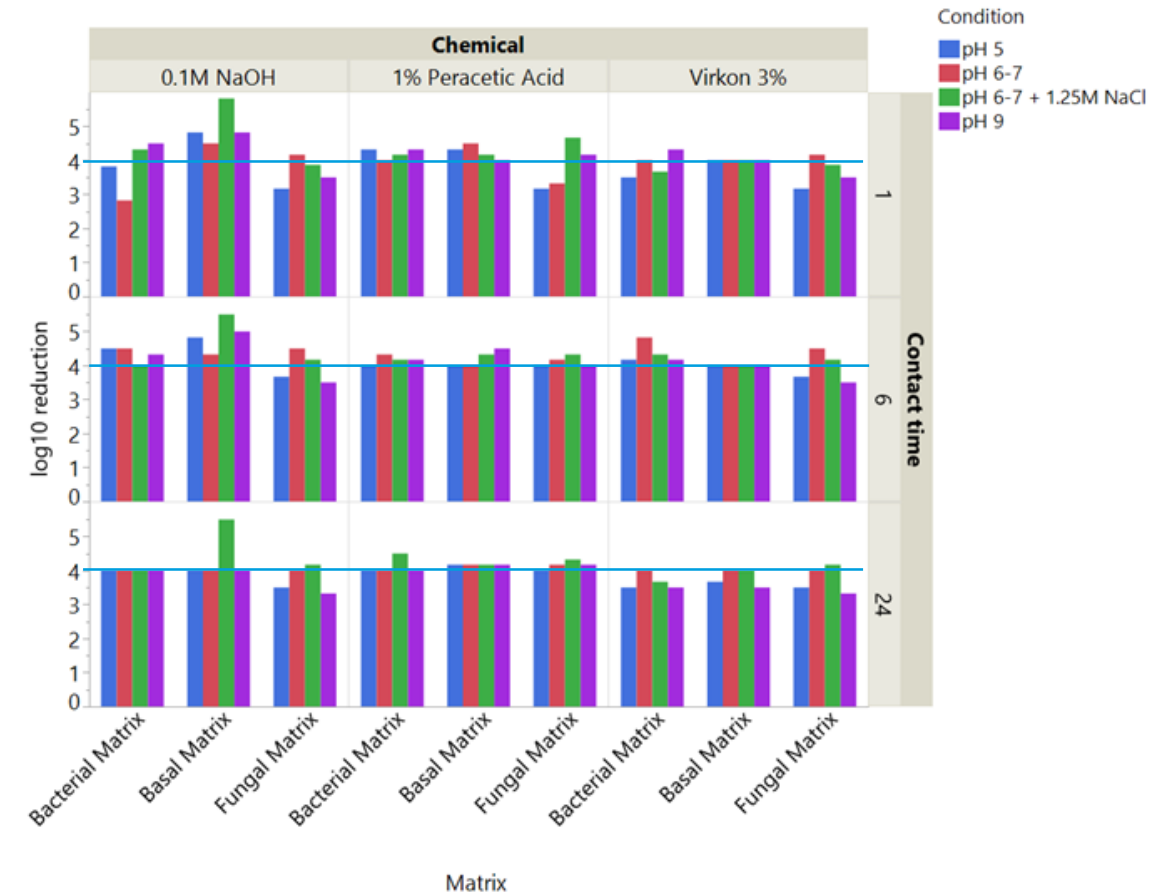
- Contracting out vs inhouse
- Type of study - validation vs informative package
- One vs multiple studies
- Order of experiments
- Timeline

Develop appropriate rationale for acceptance criteria: e.g., EN 14476

Inactivation agent selection

Inactivation Agent	Concentration	Inactivation Time (h)	Pass/Fail
Virkon	3%	6 hours	Pass
NaOH	0.1M	6 hours	Pass
Peracetic Acid	1% v/v	6 hours	Pass

- Additional considerations include:
 - Practical handling of reagents
 - Storage, use and disposal
 - Cost and supply reliability
 - Compatibility with trade effluent consent limits



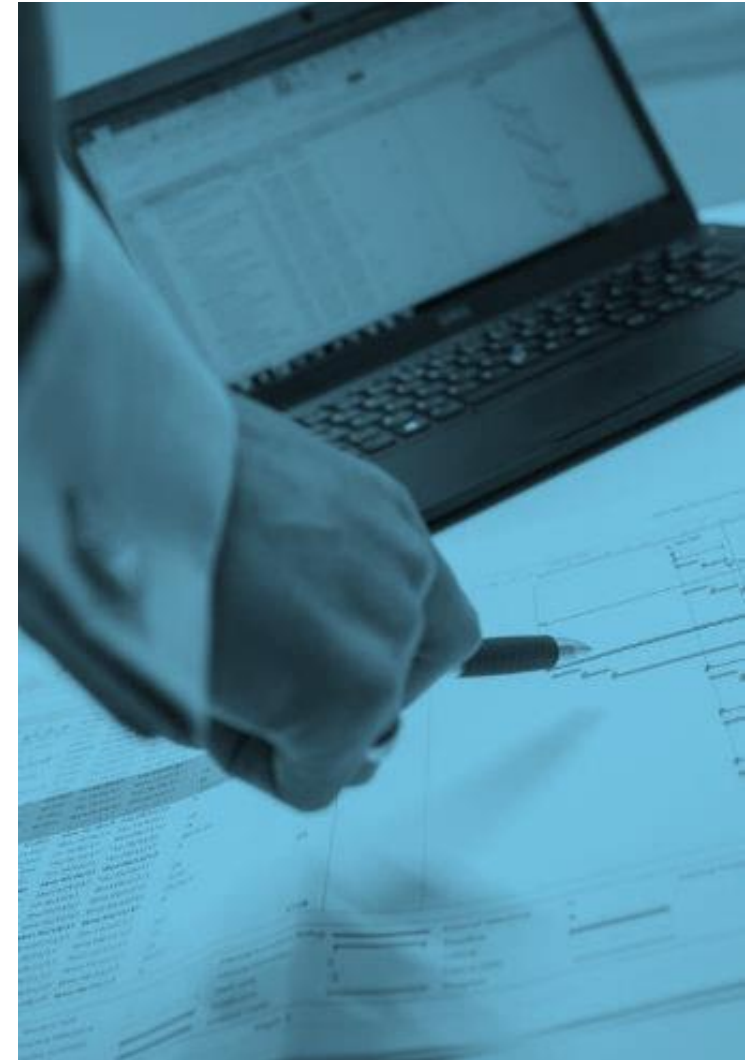
Summary

Process mapping and varying complexity of design tools are available to aid cleanroom design and fit out.

Quality, operations and project management collaborative approach is key to timely delivery of GMP readiness.

Activity scheduling can be a challenge during operational set up, the solution needs to be appropriate for the level of planning required.

Inactivation studies take time and effort. Not all waste can go down the drain.



Acknowledgements

Marcia Mata
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Zulekha Saiyad

Kasia Averall
Julie Kerby
Kwok Pang
Jon Halling
James Biggins

Validation considerations

Establishing a cell and gene therapy manufacturing centre

Gina Basman, Validation Manager

Validation Considerations



Validation Considerations

User Requirement
Specification



Validation Master
Plan




Design Qualification



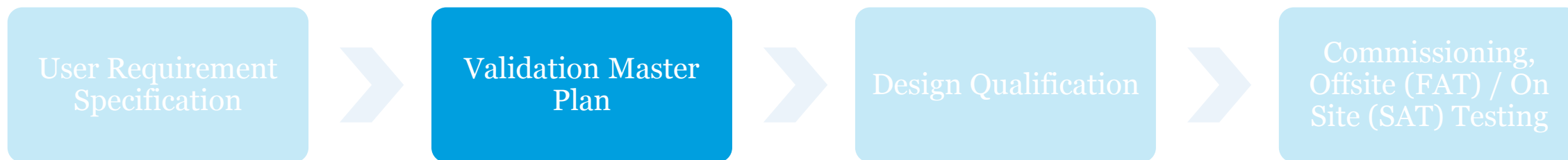
Commissioning,
Offsite (FAT) / On
Site (SAT) Testing

Regulatory expectation: “The manufacturer, or- as appropriate- the sponsor or marketing authorisation holder should define the specifications for the premises and equipment.”

- Define scope, and
- deliverables for quality,
- engineering, IT and
- business compliance

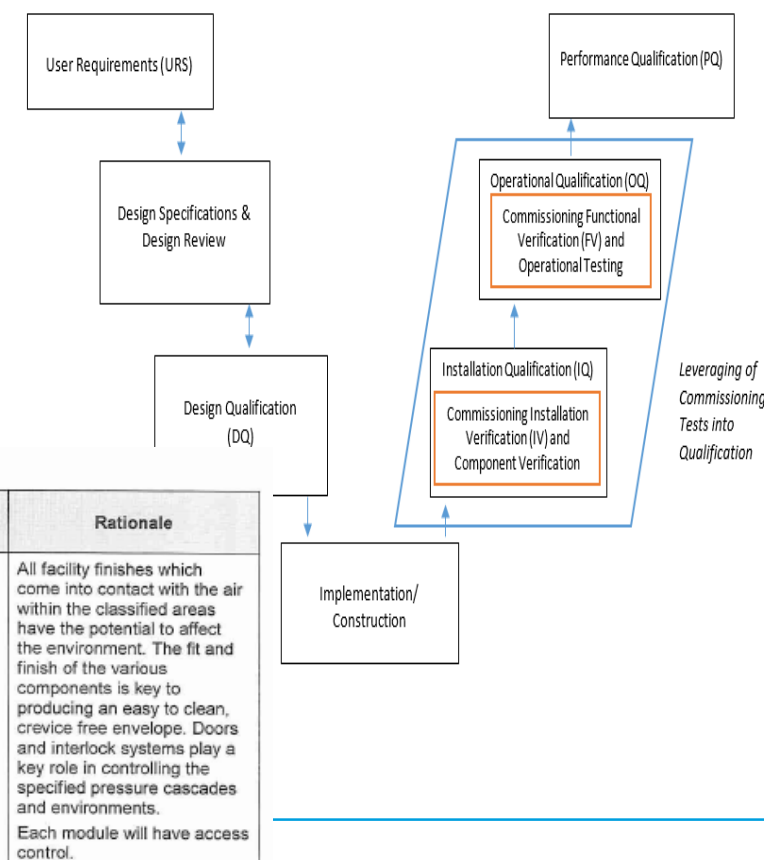
Project Title: User Requirement Specification for the Facility & Utilities at the CGT-MC			 Cell and Gene Therapy Catapult, Stevenage BioSciences Catalyst Campus, Hertfordshire, UK			
Document Reference Number: MC-SR999-URS-001 (version 1.0)						
Ref No	User Requirement	Design Response	Design Specification Reference Document	Design Specification Document section number	User Requirement met?	Comments
KEY DELIVERABLES (URS Section 7.0)						
7.1	The building will be built to meet the operational requirements of Eudralex Volume 4 Annex 1 and ISO 14644.					
7.2	Building designed to enable flow of people and materials from external access to shared areas, to individual modules and service rooms and provided with controls (e.g. airlocks, change areas, containment, access control etc.) to enable containment of individual collaborator material and prevent cross contamination.					
7.3	The layout of the CGTMC will minimise material crossovers of raw material, final product, samples for testing and waste.					
7.4	The testing function will be located in physically segregated space from cellular therapy processing areas.					
7.5	Individual modules to be designed to enable flexible use within them for different collaborators for Allogeneic, Autologous, Gene Modified and Tissue Products at Phase III Clinical Trials or Production scales including viral vector production with separate single pass through air handling units.					
7.6	All modules designed, built and qualified to achieve the air classifications specified above, including demonstration of 'at rest' and 'in operation' conditions					

Validation Considerations



Regulatory expectation: “The key elements of the site qualification and validation programme should be clearly defined and documented in a validation master plan (VMP).”

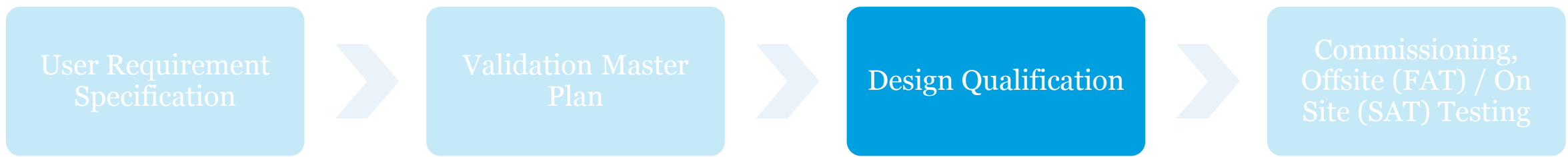
- Validation Scope and Strategy
- Deliverables
- Roles and Responsibilities
- System Criticality Assessment



4. SLIA – SYSTEM LEVEL IMPACT ASSESSMENT.


System	Description	Assessment Criteria							Impact	Required Testing	Rationale
		1	2	3	4	5	6	7			
Cleanroom Module 7	Floor, wall and ceiling finishes, light fittings, doors and interlock systems, fixtures and fittings which form classified or GMP areas	N	N	N	Y	N	N	N	Direct	Commissioned and Qualified	All facility finishes which come into contact with the air within the classified areas have the potential to affect the environment. The fit and finish of the various components is key to producing an easy to clean, crevice free envelope. Doors and interlock systems play a key role in controlling the specified pressure cascades and environments. Each module will have access control.
Cleanroom Module 8		N	N	N	Y	N	N	N			
Cleanroom Module 9		N	N	N	Y	N	N	N			
Cleanroom Module 10		N	N	N	Y	N	N	N			
Cleanroom Module 11		N	N	N	Y	N	N	N			
Cleanroom Module 12		N	N	N	Y	N	N	N			

Validation Considerations

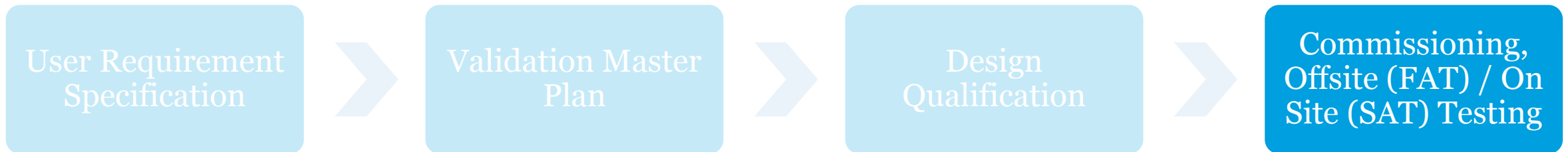


Regulatory expectation: “Compliance with user requirements should be demonstrated.”

- Design Specifications
- Design Review
- Design Freeze
- Change Management
- Design Qualification Protocol

Project Title: Design Qualification Protocol for the Facility & Utilities at the CGT-MC (Completed)					Cell and Gene Therapy Catapult, Stevenage BioSciences Catalyst Campus, Hertfordshire, UK	
Document Reference Number: MC-SR999-DQ-001 (version 1.0)						
Ref No	User Requirement	Design Response	Design Specification Reference Document	Design Specification Document section number	User Requirement met?	Comments
KEY DELIVERABLES (URS Section 7.0)						
•	The building will be built to meet the operational requirements of Eudralex Volume 4 Annex 1 and ISO 14644	Areas within the production area of the new facility are classified in accordance with Annex 1 of EU GMP Good Manufacturing Practice. The Production Module HVAC system shall also be subject to the commissioning and performance testing requirements of BS 14644 - 2015-Cleanrooms and Associated Controlled Environments. Cleanrooms and clean air devices will be classified to achieve at rest classifications specified and in accordance with EN ISO 14644-1 and EU GMP Annex 1 Manufacture of sterile Medicinal Products at grade B and grade C operational state. The facility will be licensed for the manufacture of therapeutic products for human healthcare and will be subject to EU and where applicable US regulations.	Production Module HVAC FDS Production Module Cleanroom FDS	Sections 6.0, 7.0, 10.0 Section 4.0	Yes	n/a
•	Building designed to enable flow of people and materials from external access to shared areas, to individual modules and service rooms and provided with controls (e.g. airlocks, change areas, containment, access control etc.) to enable containment of individual collaborator material and prevent cross contamination.	The flow of people, materials, product, waste, viral vectors and equipment is described in the Flow drawings. Access control is provided to each area to prevent the unauthorised entry of personnel to the classified areas of the facility. Changing rooms are designed as airlocks and are used to provide physical separation of the different stages of changing and to minimise microbial and particulate contamination of protective clothing. Door interlocks are provided to maintain the segregation of areas of differing classification and use. The door interlocking philosophy provides the basis of the design for access control and door interlocking.	People Flows, Viral Vector Product Flows, Product, Material and Waste flows drawings (as referenced) Production Module Cleanroom FDS	Section 6.0	Yes	n/a

Validation Considerations



Regulatory expectation: “Equipment, especially if incorporating novel or complex technology, may be evaluated, if applicable, at the vendor prior to delivery.”

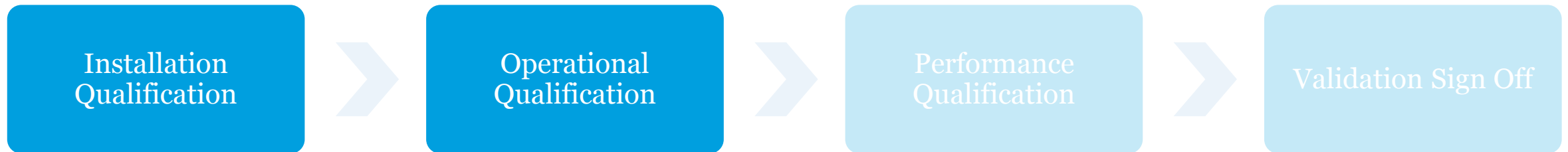
- Good Engineering Practices
- Agree inspection test plans
- Commissioning Master Plan
- Leveraging Matrix
- Documented Inspections
- Acceptance of pre-qualification activities
- FAT, SAT, Commissioning
- Handover

6.0 APPENDIX – Test and Commissioning Schedule

6.1 Mechanical Systems

System: Clean Room HVAC (AHU01, AHU02, AHU03, AHU04, AHU05, AHU06)					
Qualified: Yes					
Offsite / Factory Testing					
Test			Test Documentation		
Description	Carried Out By	Witnessed By	Results used in Qualification	Format	Written By
AHU Inspection (1no. AHU only)	Mechanical Subcontractor	M+W Qualification Engineer	No	Inspection Report with Snag list.	M+W
Static / Pre-commissioning					
Test			Test Documentation		
Description	Carried Out By	Witnessed By	Results used in Qualification	Format	Written By
AHU Pressure Test	Mechanical Subcontractor	M+W Qualification Engineer	IQ	Individual Test	M+W Standard
Duct Pressure Test	Mechanical Subcontractor	M+W Qualification Engineer	IQ	Individual Test	M+W Standard

Validation Considerations



Regulatory expectation: “The manufacturer or- as appropriate- the sponsor or marketing authorisation holder should verify that the premises/equipment comply with the user specifications and are in line with GMP requirements.”

- Validation Protocols
- Verification of Installation and Functionality
- Leveraged Tests as per Plan
- Establishing Procedures

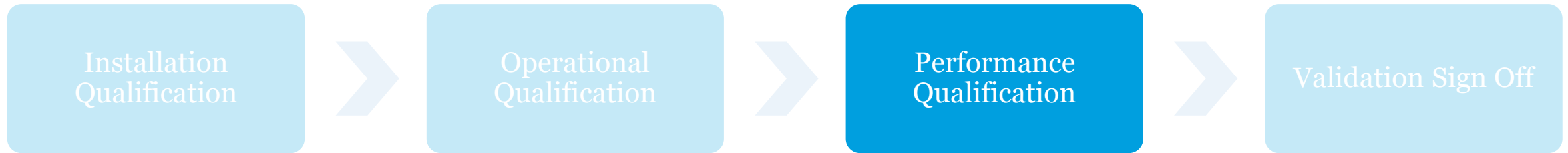
	Installation Qualification Protocol for the Cleanroom Module 01 and its Dedicated Heating Ventilation Air Conditioning (HVAC) at Cell and Gene Therapy Catapult Manufacturing Centre (CGT-MC)	MC-SR001-IQ-001
		Version 1.0
		Page 31 of 40

13.0 Protocol Summary

The following provides an outline summary of the test sections in this protocol.

Section	Title	Pass/ Fail	Comments	Non-Conformance	Initial/Date
12.1	Installation has been carried out as per the as built drawings				
12.2	Commissioning activities for HVAC system has been completed				
12.3	The Cleanroom Module 01 is installed as per the design specification				

Validation Considerations



Regulatory expectation: “The suitability of the premises and equipment to operate consistently in accordance with the requirements of the intended manufacturing process (assuming worst case conditions) should be tested. A test with surrogate materials or simulated product is acceptable.”

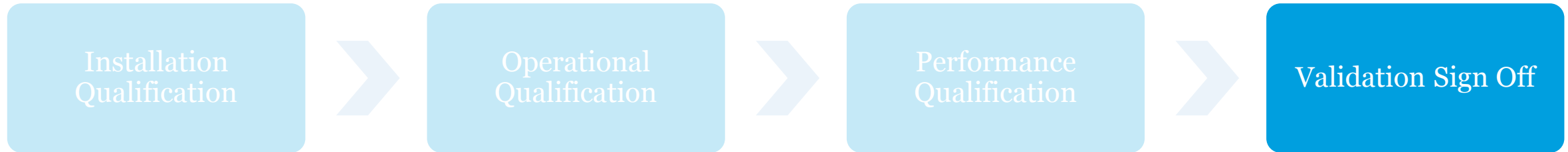
- Verification of Performance
- Training
- Cleaning Qualification (where applicable)

12.0 TEST SUMMARY

The following tests will be executed under the authority of this protocol.

Test Section	Test Title
13	Verification of Air Cleanliness by Particle Concentration (Run 1)
14	Verification of Air Cleanliness by Particle Concentration (Run 2)
15	Verification of Air Cleanliness by Particle Concentration (Run 3)
16	Verification of Viable Concentration (Run 1)
17	Verification of Viable Concentration (Run 2)
18	Verification of Viable Concentration (Run 3)
19	Review of the Environmental Conditions Within the Cleanroom Module

Validation Considerations

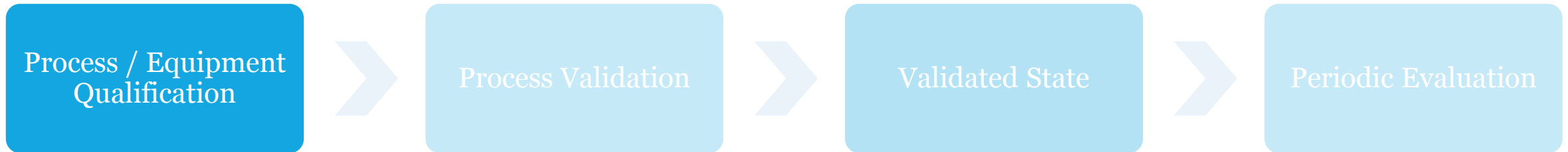


Regulatory expectation: “A formal release for the next stage in the qualification and validation process should be authorised by the relevant responsible personnel either as part of the validation report approval or as a separate summary document.”

- Validation Sign Off
- Quality Approval
- Regulatory Approval



Validation Considerations



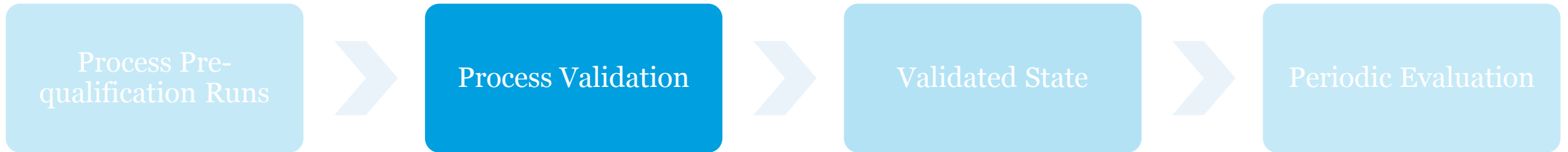
Regulatory expectation: “Equipment used in production or control operations should be suitable for its intended purpose and it should not present any hazard to the product.”

- Process Equipment Qualification
- Data Collection , Critical Process Parameters
- Process Development / Optimisation

Regulatory expectation: “The validation of analytical methods is intended to ensure the suitability of the analytical methods for the intended purpose.”

- QC Equipment Qualification
- Analytical Test Method Validation

Validation Considerations

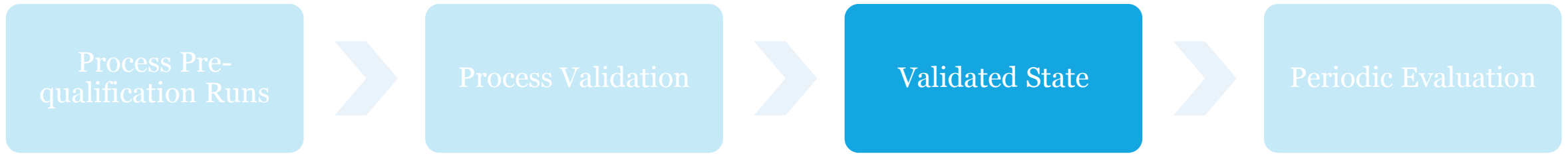


Regulatory expectation: “The aim of the process validation for ATMPs is to demonstrate that the finished product characteristics are within a given range (in compliance with the terms of the marketing authorisation).”

- Validation Protocol
- Strategy to Process Validation
- Critical Process Parameters
- Critical Quality Attributes



Validation Considerations

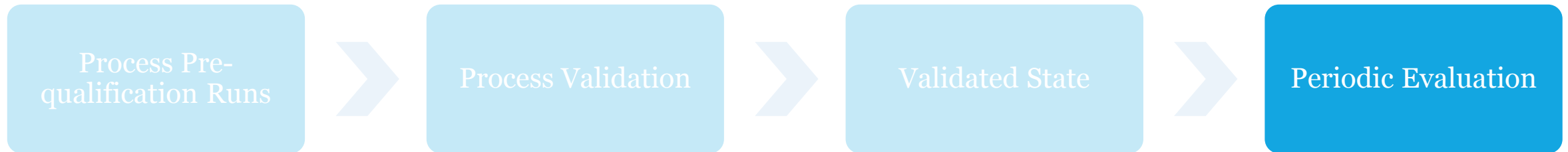


Regulatory expectation: “Manufacturers should monitor product quality to ensure that a state of control is maintained throughout the product lifecycle with the relevant process trends evaluated.”

- Product Process Monitoring
- Environmental Monitoring
- Calibration Program
- Preventative Maintenance Program
- Change Control Management
- Non Conformance Process




Validation Considerations



Regulatory Expectation: “Equipment, facilities, utilities and systems should be evaluated at an appropriate frequency to confirm that they remain in a state of control.”

- Periodic Review Schedule (risk based)
- Periodic Qualification Tests
- Temperature Mapping
- Decommissioning

	Periodic Review Report for the CGT-MC Binder Incubators	MC-SR038-P
		Version 1
		Page 4 of

3.0 Reference Documentation

The following table details the last approved report for the Binder Incubators:

Last Validation Summary Report No.	MC-SR038-VSR-001	Approval Date	15 April 2019*
Preceding Periodic Review Report No.	First review	Review Period	12 Months

* The review period has been taken from the approval of the PQ report conducted on the 21 Dec 17 (ref MC-SR038-PQR-001), therefore making the review date January 2018 to March 2019.

4.0 Review of Key Documentation

- Validation is a lifecycle that begins with a conceptual design of the manufacturing process or facility and ends with system retirement.
 - Validation activities and requirements are taken into account at the earliest stages of the design process.
 - Risk-based approach where supplier testing is leveraged and used to reduce repetitive validation testing.
 - Activities that support the manufacturing process such as analytical methods, and computer systems are adequately validated.
 - The need for periodic reviews, changes to the validated system and revalidation activities are adequately addressed.
-

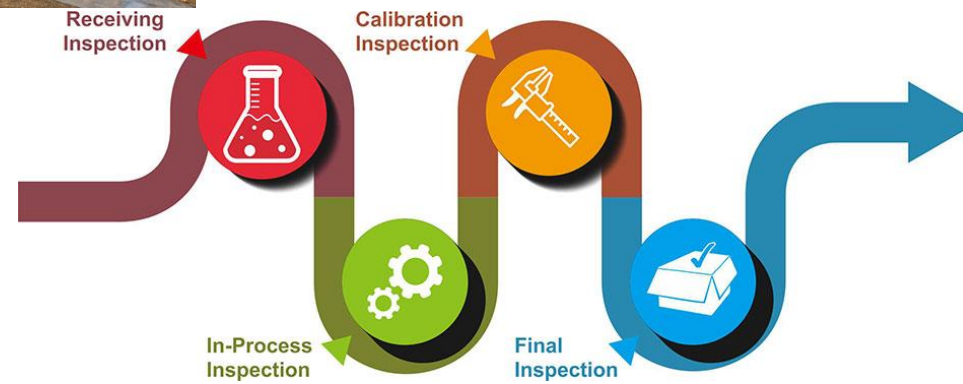
1. The principles of Orange Guide 'Rules and Guidance for Pharmaceutical Manufacturers and Distributors' (MHRA)
 2. EU EudraLex Vol 4 -
 - Annex 15: Qualification & Validation
 - Annex 1: Manufacture of Sterile Medicinal Products
 - Annex 11: Computerised Systems
 - Part 4: GMP Requirements for Advanced Therapy Medicinal Products
 3. International Conference on Harmonisation (ICH) Q9 Quality Risk Management and Q10 Pharmaceutical Quality Systems guides will be used to support the validation studies.
 4. International standards, such as ISO 14644
 5. ISPE GAMP 5 : Compliant GxP Computerised Systems
 6. ISPE Baseline Guide Vol 5: Commissioning and Qualification
 7. The Genetically Modified Organisms (Contained Use) Regulations 201
 8. FDA Guidance for Industry Process validation: General Principles and Practices
-

Quality control considerations

Doli Patel, Head of Quality Control

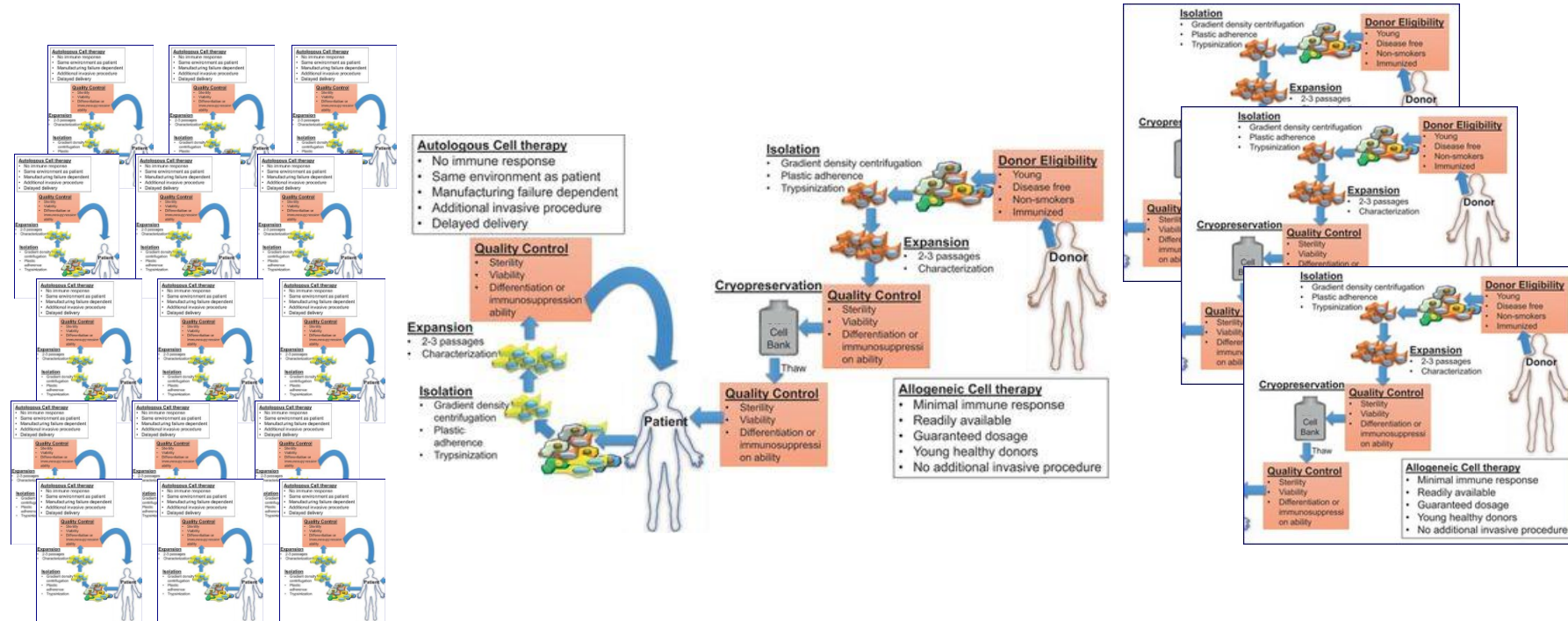


Quality Control Considerations

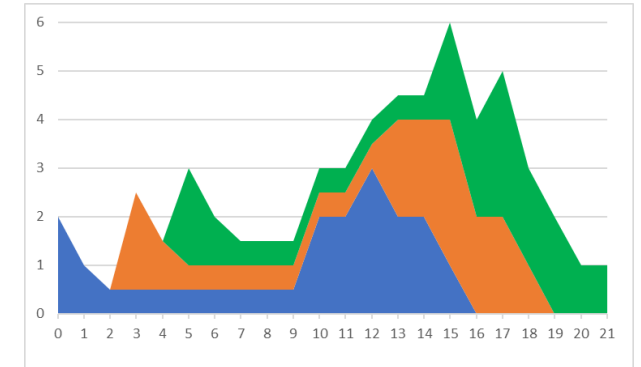


ATTC
Advanced Therapy
Treatment Centres


QC load Vs. Process Model



- Approximately half of all cell therapy products under clinical development are autologous therapies
 - *Product release - several complex assays*
 - *manual and time consuming*
 - *Each individual patient treatment is a separate batch that requires product release*
- Significant strain on its way for a QC facility - can limit the number of products that can be released



As companies strive to improve manufacturing processes to increase throughput the ability to release products will become an industry bottleneck



ICH

harmonisation for better health

QSE

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Quality Guidelines

/ ICH Guidelines / Work Products /

Harmonisation achievements in the Quality area include pivotal milestones such as the conduct of stability studies, defining relevant thresholds for impurities testing and a approach to pharmaceutical quality based on Good Manufacturing Practice (GMP) risk management.

Q1A - Q1F Stability

Q2 Analytical Validation

Q3A - Q3D Impurities

Q4 - Q4B Pharmacopoeias

Q5A - Q5E Quality of Biotechnological Products

Code	Document Title	Pr
Q5A(R1)	Viral Safety Evaluation of Biotechnology Products Derived from Cell Lines of Human or Animal Origin	
Q5B	Analysis of the Expression Construct in Cells Used for Production of r-DNA Derived Protein Products	
Q5C	Stability Testing of Biotechnological/Biological Products	
Q5D	Derivation and Characterisation of Cell Substrates Used for Production of Biotechnological/Biological Products	
Q5E	Comparability of Biotechnological/Biological Products Subject to Changes in their Manufacturing Process	

PHARMACOPOEIA 9.0

5.14. Gene transfer medicinal products

01/2010:51400

bacterial endotoxin contamination. The used complies with the relevant cores (Purified water (0008), Highly purified injections (0169)). Where bovine serum with the monograph *Bovine serum* (2), antibiotics is avoided wherever possible.

ENE TRANSFER MEDICINAL PRODUCTS FOR HUMAN USE

1 chapter is published for information.

1 chapter contains a series of texts on gene transfer products for human use. The texts provide a of requirements applicable to the production and use products. For a specific medicinal product, of these requirements and the need for any further aid by the competent authority. The texts are be applicable to approved products; the need for of part or all of the texts to products used during phases of clinical trials is decided by the competent the provisions of the chapter do not exclude the native production and control methods that are o the competent authority.

vided recommendations on gene transfer medicinal human use are provided by the Note for Guidance lity, Preclinical and Clinical Aspects of Gene idicinal Products (CPMP/BWP/3088/99) and the n Development and Manufacture of Lentiviral IMP/BWP/2458/03) of the Committee for Medicinal Human Use (including any subsequent revisions of ents).

Recombinant viral vectors

PRODUCTION

GENERAL PROVISIONS

For viral vectors, production is based and a virus seed-lot system, wherever For plasmid vectors, production is based bank system.

The production method shall have be a vector of consistent quality. Unless and authorised, the vector in the final undergone no more passages or subcu seed lot than were used to prepare the trials to be satisfactory with respect to

SUBSTRATE FOR VECTOR PROPAGATION

EUROPEAN COMMISSION
HEALTH AND CONSUMERS DIRECTORATE-GENERAL
Health systems and products
Medicinal products – quality, safety and efficacy

Brussels, 28 March 2014

EudraLex

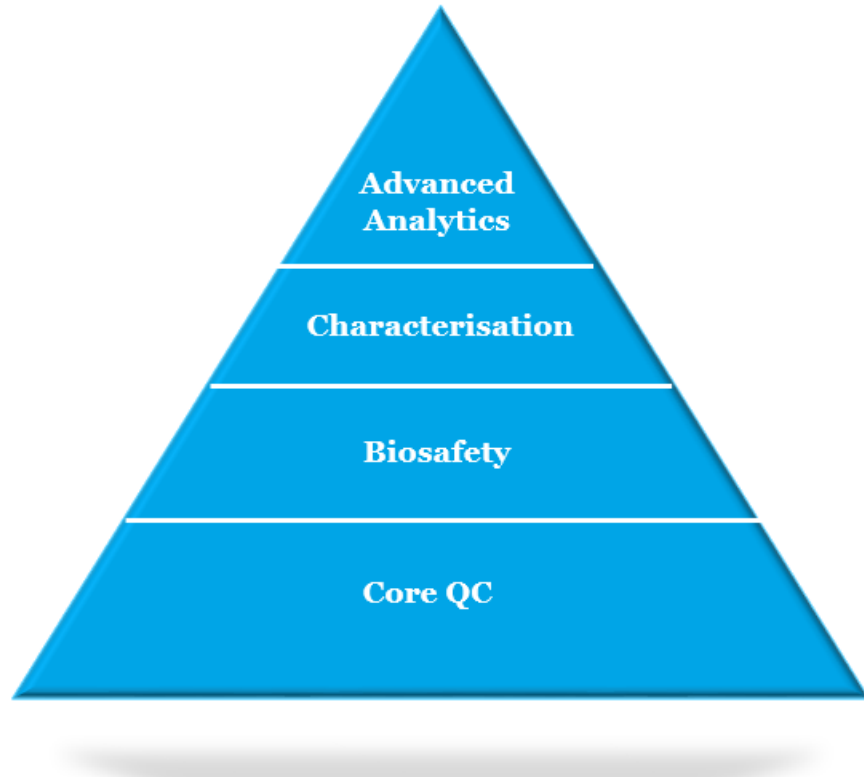
The Rules Governing Medicinal Products in the European Union

Volume 4
EU Guidelines for
Good Manufacturing Practice for
Medicinal Products for Human and Veterinary Use

Part 1
Chapter 6: Quality Control

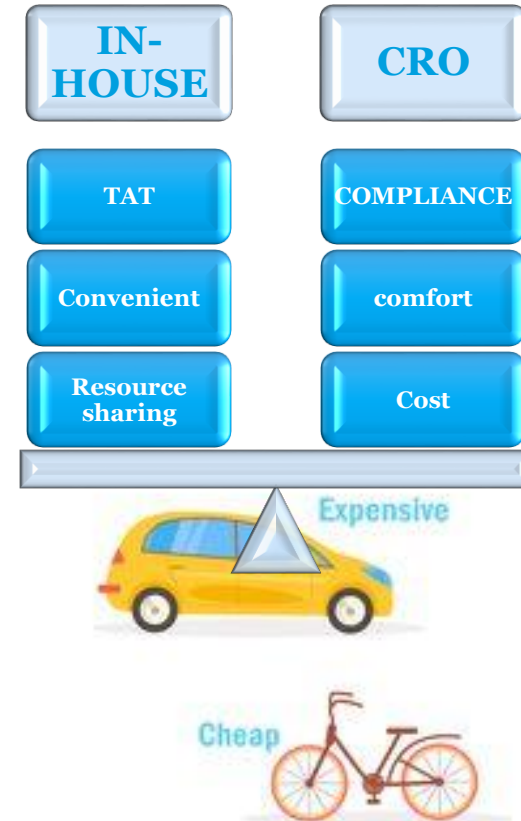
Ref. Ares(2014)96803

Quality Control – Strategy and Delivery



QC delivery – Building an affordable model

- Date integrity
- Validation cycles
- Staff Training
- Staff Availability
- Assay life cycles
- Modernization
- Capital Investment



1. The principles of Orange Guide ‘Rules and Guidance for Pharmaceutical Manufacturers and Distributors’ (MHRA)
 2. EU EudraLex Vol 4 -
Annex 15: Qualification & Validation
Annex 1: Manufacture of Sterile Medicinal Products
Annex 11: Computerised Systems
Part 4: GMP Requirements for Advanced Therapy Medicinal Products
 3. International Conference on Harmonisation (ICH)
Q2 Validation of Analytical Procedures
Q9 Quality Risk Management
Q10 Pharmaceutical Quality Systems guides will be used to support the validation studies.
 4. The Genetically Modified Organisms (Contained Use) Regulations 2014
 5. European Pharmacopoeia
-

CATAPULT

Cell and Gene Therapy

Cell and Gene Therapy Catapult is committed to ensuring high standards of research integrity and research best practice in the activities we carry out. We subscribe to the principles described in the UK concordat to support research integrity.

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